



REPORT

HISTORY OF CONSTRUCTION ADDENDUM NO. 1

*Oak Grove Steam Electric Station - FGD Ponds
Robertson County, Texas*

Submitted to:

Oak Grove Management Company LLC

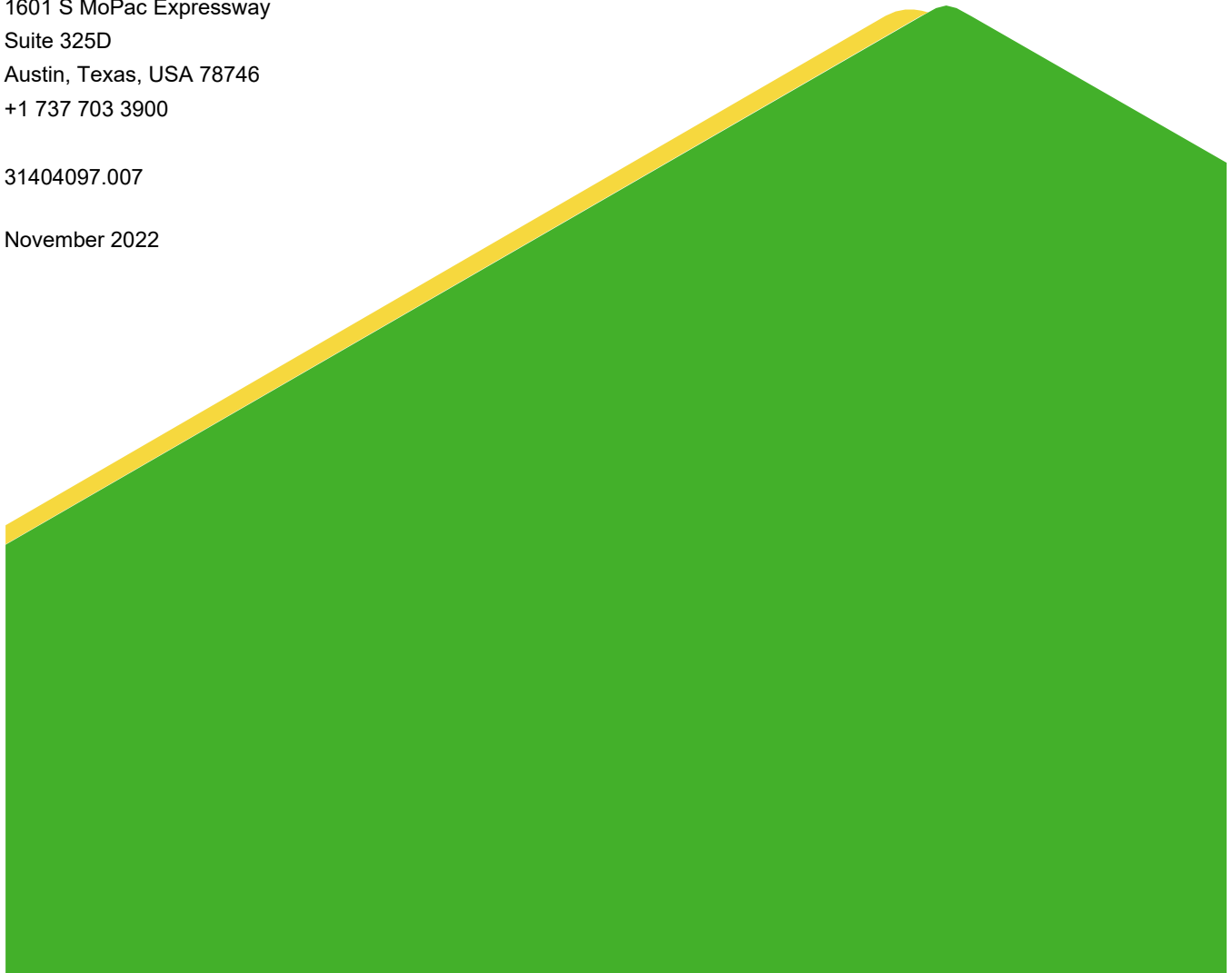
Submitted by:

WSP GOLDER

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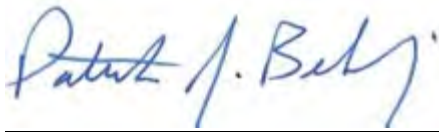
31404097.007

November 2022



PROFESSIONAL CERTIFICATION

This document and all attachments were prepared by WSP Golder under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I hereby certify that Addendum No.1 to the History of Construction Report for the FGD Ponds at the Oak Grove Steam Electric Station has been prepared in accordance with the requirements of 40 C.F.R. §257.73(c).



Patrick J. Behling, P.E.
Principal Engineer
WSP Golder
Texas Firm Registration No. 22771



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DOCUMENT REVISION RECORD

Issue No.	Date	Details of Revisions
Revision 0	October 2016	Original Document
Addendum 1	November 2022	Added FGD Pond watershed areas and retrofitted FGD-A liner system information

1.0 INTRODUCTION

On behalf of Oak Grove Management Company LLC (Luminant), WSP Golder (Golder) has prepared this Addendum No. 1 to the History of Construction Report (HCR) for FGD-A Pond, FGD-B Pond, and FGD-C Pond (collectively referred to as the “FGD Ponds”) located at the Oak Grove Steam Electric Station (OGSES) in Robertson County, Texas (hereafter, the “Site”). The FGD Ponds are regulated as Existing CCR Impoundments under 40 C.F.R. § 257, Subpart D (the “CCR Rule”).

The original HCR for the Site was prepared in October 2016 in accordance with 40 C.F.R. §257.73(c) and placed in the OGSES operating record in accordance with 40 C.F.R. §257.105(h)(10) (Golder, 2016a). This Addendum No. 1 updates the HCR to reflect the following:

- Documentation of the watershed areas for the FGD Ponds in accordance with 40 C.F.R. § 257.73(c)(1)(iv); and
- Retrofit of the FGD-A liner system to comply with the requirements of 40 C.F.R. § 257.71(a)(1)(ii) completed in accordance 40 C.F.R. § 257.102(k).

2.0 FGD POND WATERSHED AREAS

The FGD Ponds are located approximately 2,500 feet northwest of the OGSES power generation units (see Figure 1). The impoundments are constructed above grade and are surrounded by engineered earthen dikes that extend to approximately 25 feet above surrounding ground level. The approximate surface area of each FGD Pond is as follows:

- FGD-A covers an area of approximately 9.4 acres;
- FGD-B covers an area of approximately 11.3 acres; and
- FGD-C covers an area of approximately 17 acres.

Figure 2 shows a simplified process flow schematic for the FGD Ponds. The FGD Ponds act as surge basins for the following water streams associated with the OGSES plant water system:

- wastewater from the FGD wet scrubber system blowdown,
- low volume wastewater,
- bottom ash contact water,
- storm water runoff from approximately 41 acres of the power plant, and
- direct precipitation on the ponds.

Water is pumped into either FGD-A or FGD-C under controlled conditions and a gravity overflow is used to transfer water from FGD-A to FGD-B. Water is pumped out of FGD-A, FGD-B and/or FGD-C and recycled as makeup water for the plant FGD scrubber system and related purposes. There are no spillways or other uncontrolled gravity flow releases from the FGD Ponds.

40 C.F.R. § 257.73(c)(1)(iv) requires that the watershed for each CCR unit be documented in the HCR. As described above, the FGD Ponds are constructed above grade; consequently, the “watershed” for each pond consists of direct precipitation on the pond surface itself. The watershed area of each FGD Pond is therefore as follows:

Impoundment	Watershed Area
FGD-A	Approximately 9.4 acres
FGD-B	Approximately 11.3 acres
FGD-C	Approximately 17 acres

3.0 RETROFIT OF FGD-A LINER SYSTEM

FGD-A was originally constructed with a 3-foot thick compacted clay liner exhibiting a hydraulic conductivity of no more than 1×10^{-7} cm/sec (Golder 2016b). FGD-A was formerly considered a lined CCR surface impoundment in accordance with 40 C.F.R. §257.71(a)(1)(i) of the CCR Rule; however, the impoundment was reclassified as an unlined impoundment based on the August 2018 DC Circuit Court Ruling. Luminant decided to retrofit the FGD-A liner system to satisfy the requirements of 40 C.F.R. §257.71(a)(1)(ii) and maintain compliance with the CCR Rule.

From September 2021 to July 2022, the liner system in FGD-A was retrofitted in accordance with 40 C.F.R. § 257.102(k). Liner Retrofit Plans for FGD-A were prepared in March 2020 and July 2021 in accordance with § 40 C.F.R. 257.102(k)(2) and placed in the OGSES operating record in accordance with 40 C.F.R. §257.105(h)(10) (Golder, 2020; Golder, 2021).

The FGD-A retrofit measures consisted of the following.

- Pumping of free water from FGD-A to FGD-B and FGD-C;
- Excavation of all CCR from FGD-A and placement in OGSES Ash Landfill 1;
- Excavation of approximately the upper 1 foot of the existing 3-foot thick clay liner and placement in OGSES Ash Landfill 1;
- Construction of a composite liner system meeting the requirements of 40 C.F.R. § 257.71(a)(1)(ii); and
- Incorporation of design improvements to facilitate sediment control and access for future CCR removal associated with operations.

The retrofitted liner system in FGD-A consists of the following (from bottom to top):

- Minimum 2-foot thick layer of compacted clay exhibiting a hydraulic conductivity of no more than 1×10^{-7} cm/sec (previous clay liner remaining after pond excavation);
- A geosynthetic clay liner (GCL) placed in areas of the pond where a minimum of 2-feet of compacted clay was not remaining after pond excavation was completed;
- A 60-mil HDPE geomembrane liner;
- A 1.5-foot thick layer of protective soil; and
- A concrete revetment mat placed over the upper portion of the pond side slopes.

Engineering drawings for the FGD-A Liner Retrofit and as-built survey drawings are reproduced in Appendix A and Appendix B of this Addendum.

The retrofitted liner system in FGD-A is an alternative composite liner meeting the requirements of 40 C.F.R. § 257.71(a)(1)(ii).

4.0 REFERENCES

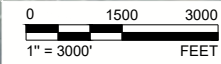
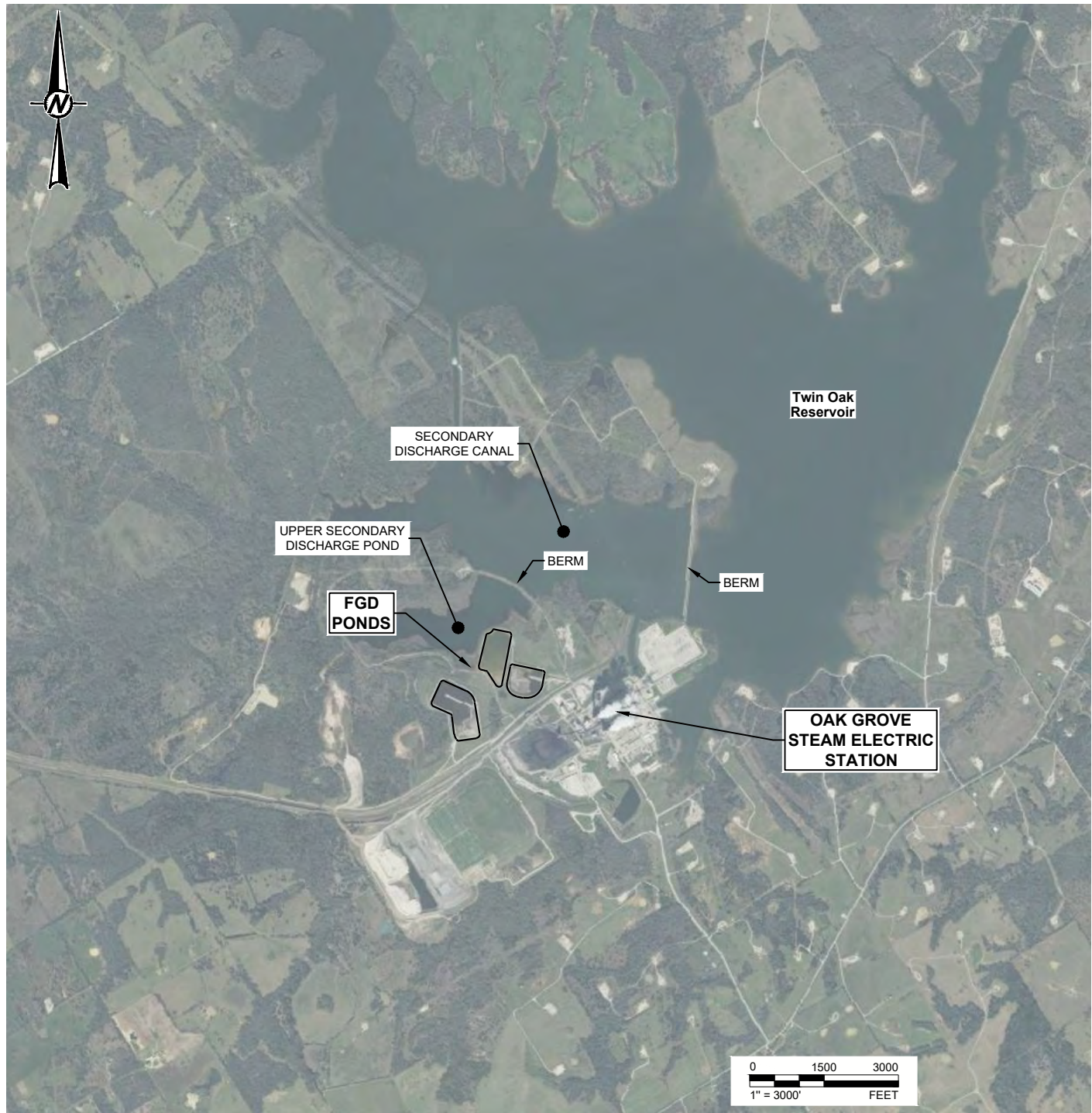
Golder, 2016a. History of Construction – CCR Surface Impoundments, Oak Grove Steam Electric Station. October.

Golder, 2016b. Certification of Lined Construction – CCR Surface Impoundments, Oak Grove Steam Electric Station. October.

Golder, 2020. Retrofit Plan for FGD-A, Oak Grove Steam Electric Station. March.

Golder, 2021. Retrofit Plan for FGD-A, Revision 1, Oak Grove Steam Electric Station. July.

FIGURES



CLIENT
OAK GROVE MANAGEMENT COMPANY LLC

PROJECT
**OAK GROVE STEAM ELECTRIC STATION
 FGD PONDS
 ADDENDUM NO.1 - HISTORY OF CONSTRUCTION**

TITLE
SITE LOCATION MAP

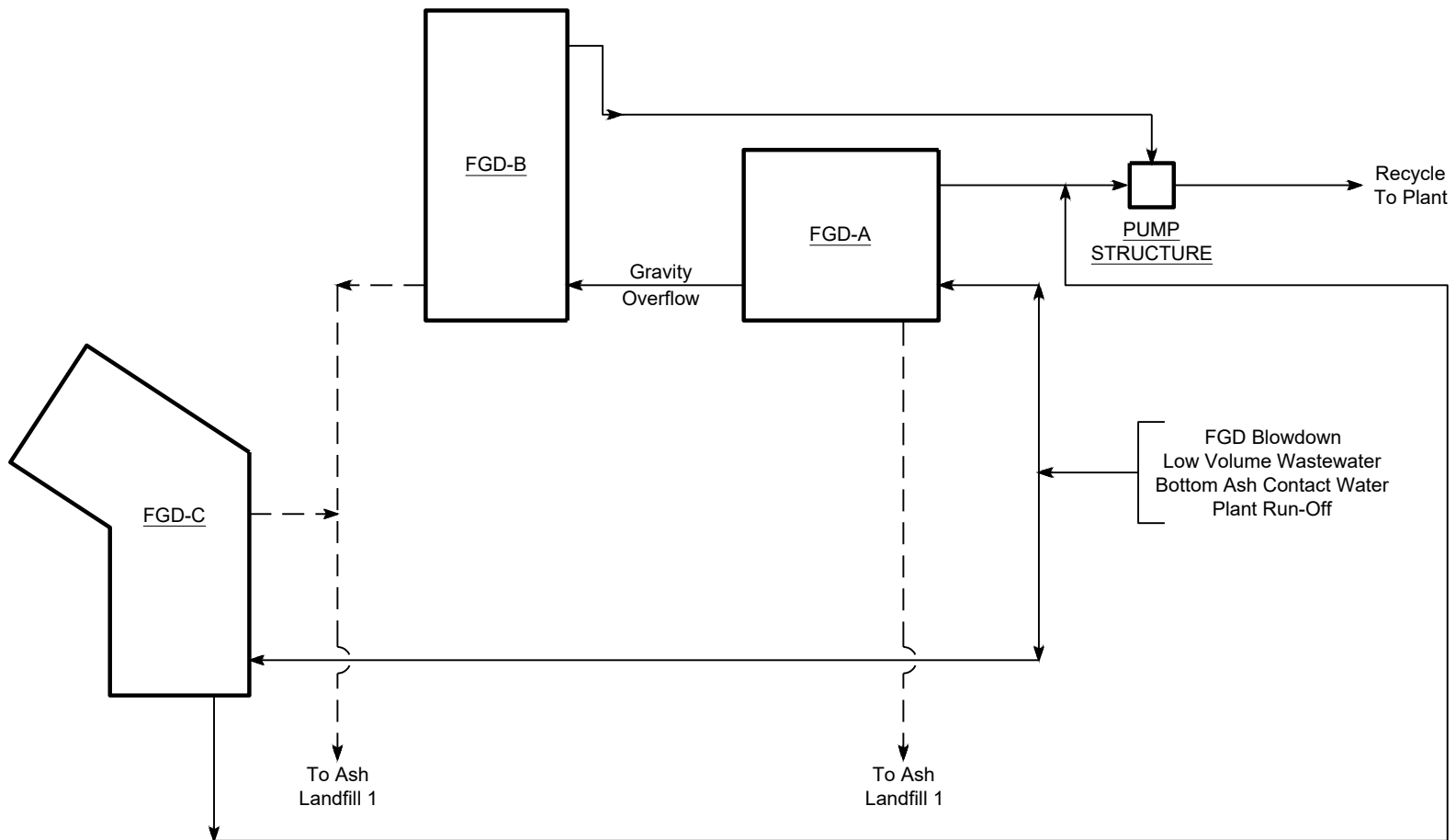
CONSULTANT	YYYY-MM-DD	2022-11-01
	DESIGNED	AJD
	PREPARED	AJD
	REVIEWED	PJB
	APPROVED	PJB

REFERENCE(S)
 BASE MAP TAKEN FROM GOOGLE EARTH, IMAGERY DATED 12/9/18.

PROJECT NO. 31404097.007 REV. 0 FIGURE 1

Last Edited By: usad701305 Date: 2022-11-01 Time: 1:46:21 PM | Printed By: USA0701305 Date: 2022-11-01 Time: 1:55:45 PM
 Path: \\golder.com\complex\dalekoffen\Toxer\kemat\Projects - Round Rock_2021\21465177 - Lumiant OGSSESPRODUCTIONB2 - 2022 DCSPP | File Name: 1-Site Location Map.dwg

IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM: ANSI A



LEGEND

- WATER
- - - SOLIDS

CLIENT

OAK GROVE MANAGEMENT COMPANY LLC

CONSULTANT



YYYY-MM-DD 2022-11-01

DESIGNED AJD

PREPARED AJD

REVIEWED PJB

APPROVED PJB

PROJECT

OAK GROVE STEAM ELECTRIC STATION
 FGD PONDS
 ADDENDUM NO. 1 - HISTORY OF CONSTRUCTION

TITLE

SIMPLIFIED CCR SURFACE IMPOUNDMENT FLOW DIAGRAM

PROJECT NO.
 31404097.007

REV.
 0

FIGURE
 2

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APPENDIX A

FGD-A Liner Retrofit Engineering Drawings

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OAK GROVE STEAM ELECTRIC STATION FGD-A POND RETROFIT ROBERTSON COUNTY, TEXAS



GENERAL LOCATION MAP

DRAWING LIST			
LUMINANT DRAWING NO.	SHEET NO.	SHEET TITLE	REVISION
	1	TITLE SHEET	0
	2	GENERAL NOTES	0
	3	SITE OVERVIEW	0
	4	EXISTING PIPING CONDITIONS	0
	5	AS-CONSTRUCTED CLAY PLAN	0
	6	TOP OF EXCAVATED CLAY GRADING PLAN	0
	7	TOP OF RECOMPACTED CLAY GRADING PLAN	0
	8	TOP OF PROTECTIVE COVER GRADING PLAN	0
	9	PROFILES	0
	10	GRADING DETAILS	0
	11	FGD-A POND TO PUMPS INTAKE	0
	12	FGD-A POND TO FGD-B POND CROSSOVER PIPELINE PLAN AND PROFILE	0
	13	FGD-A POND TO FGD-B POND CROSSOVER PIPELINE DETAILS	0
	14	FGD-A POND INLET DETAILS	0
	15	FGD-B POND TO PUMPS SUCTION PIPELINE PLAN AND PROFILE	0
	16	FGD-B POND TO PUMPS SUCTION PIPELINE INTAKE	0
	17	PUMP STRUCTURE PROPOSED PIPING	0
	18	PIPING DETAILS - I OF II	0
	19	PIPING DETAILS - II OF II	0
	20	AS-CONSTRUCTED CLAY POINT TABLE	0
	21	TOP OF EXCAVATED CLAY POINT TABLE	0
	22	TOP OF RECOMPACTED CLAY POINT TABLE	0

PREPARED FOR:



PREPARED BY:

GOLDER ASSOCIATES INC.
14950 HEATHROW FOREST PKWY, STE 280
HOUSTON, TEXAS USA 77032



SITE LOCATION MAP

ISSUED FOR CONSTRUCTION

0	2021-09-16	ISSUED FOR CONSTRUCTION	BJP	KWG	AMS	TJS
REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVED

SEAL

GOLDER ASSOCIATES INC.
TEXAS REGISTRATION F-2578

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CONSULTANT

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PROJECT
OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS

TITLE
TITLE SHEET

PROJECT NO. 19129621 LUMINANT DRAWING NO. REV. 0 1 of 22 DRAWING 1

1 in IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM AAS & D

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GENERAL NOTES

- ALL LUMINANT AND APPLICABLE OSHA HEALTH AND SAFETY REQUIREMENTS SHALL BE FOLLOWED DURING EXECUTION OF THE WORK. LUMINANT PROCEDURES SHALL BE USED FOR ALL EXCAVATIONS, HOT WORK, AND LOCK-OUT/TAG-OUT.
- FOR THIS WORK, LUMINANT IS THE OWNER AND GOLDER ASSOCIATES INC. IS THE ENGINEER. THE COMPANY BIDDING THE WORK IS THE CONTRACTOR.
- CONTRACTOR IS RESPONSIBLE FOR LOCATING AND PROTECTING ALL EXISTING UNDERGROUND, ABOVE-GRADE, AND OVERHEAD UTILITIES. ALL EXISTING UNDERGROUND UTILITIES SHOULD BE FIELD VERIFIED AND LOCATED BY POTHOLING PER LUMINANT REQUIREMENTS.
- WORKERS SHALL BE AWARE OF ACTIVE EQUIPMENT IN THE VICINITY OF THE WORK AREA AND SHALL TAKE PRECAUTIONS NOT TO DISTURB OPERATING EQUIPMENT.
- CONTRACTOR SHALL VERIFY ALL DIMENSIONS, ELEVATIONS, AND SITE CONDITIONS PRIOR TO STARTING WORK, AND SHALL NOTIFY THE OWNER'S REPRESENTATIVE IF CONFLICTS EXIST ON THE DRAWINGS.
- LOCATIONS AND DIMENSIONS OF EXISTING UTILITIES AND STRUCTURES ARE BASED ON DRAWINGS AND PARTIAL GROUND SURVEY PROVIDED BY LUMINANT AND SHOULD BE FIELD-VERIFIED.
- CONTRACTOR SHALL PERFORM HOUSEKEEPING DUTIES ON A DAILY BASIS TO KEEP WORK AREAS CLEAN. HOUSEKEEPING SHALL BE PERFORMED AT THE COMPLETION OF THE WORK TO THE SATISFACTION OF THE OWNER.
- CONTRACTOR SHALL STAGE EQUIPMENT AND MATERIALS ONLY IN AREAS APPROVED BY THE OWNER.
- CONTRACTOR IS RESPONSIBLE FOR SURVEY CONTROL.
- SPECIAL TOOLS AND OTHER REQUIRED INSTALLATION EQUIPMENT SUCH AS SLINGS, LEVER TOOLS, RATCHET JACKS, PULLING CABLES, ETC., FOR MAKEUP OF JOINTS SHALL BE FURNISHED BY THE CONTRACTOR.
- TEST PLUGS, HYDROTEST PUMPS, GAUGES, RELIEF VALVES, AND ALL TESTING EQUIPMENT SHALL BE FURNISHED BY THE CONTRACTOR.
- PIPING CROSSING UNDER ROADWAYS IS DESIGNED FOR AASHTO HS-20 LOADINGS. ALL PIPES SHALL HAVE A MINIMUM COVER DEPTH OF 2'-0" AS MEASURED FROM THE TOP OF THE PIPE UNLESS OTHERWISE INDICATED ON THE DRAWINGS.
- WHERE VERTICAL OR HORIZONTAL ALIGNMENT REQUIRES DEFLECTION FROM STRAIGHT LINE OR GRADE, SUCH DEFLECTION SHALL NOT EXCEED MAXIMUM DEFLECTION RECOMMEND BY THE PIPE MANUFACTURER. IF ALIGNMENT REQUIRES DEFLECTION EXCEEDING RECOMMENDED LIMITS, FURNISH SPECIAL BENDS TO PROVIDE ANGULAR DEFLECTIONS WITHIN THE ALLOWABLE LIMITS.
- PIPE SHALL BE CUT NEATLY AND WITHOUT DAMAGE TO THE PIPE. UNLESS OTHERWISE RECOMMENDED BY THE PIPE MANUFACTURER, CUT PIPE WITH MECHANICAL CUTTER ONLY. CUT PLASTIC PIPE SQUARE, USING HAND SAW, AND REMOVE ALL BURRS.
- APPROPRIATE PROVISIONS SHALL BE MADE TO PREVENT PIPE FLOTATION AND PREVENT FOREIGN MATERIAL FROM ENTERING PIPE OPENINGS. TEMPORARY BLINDS SHALL BE PLACED ON ALL PIPE ENDS AND STUB-UPS DURING INSTALLATION. BLINDS ARE NOT TO BE REMOVED UNTIL PERMANENT CONNECTIONS ARE MADE.
- VALVE BODIES USED ON THE PROPOSED DRAIN LINES FROM FGD-A POND AND FGD-B POND SHALL BE SET ON A CONCRETE SUPPORT FOOTING AS APPROVED BY THE OWNER'S REPRESENTATIVE.
- NEW WAFER KNIFE GATE VALVE WITHIN THE PUMP STRUCTURE WILL BE SUPPORTED BY EXISTING ADJACENT PIPING SUPPORTS.
- IF DISTURBED DURING CONSTRUCTION, THE EXISTING GATE VALVE ON THE FGD-A TO FGD-B CROSSOVER PIPELINE SHALL BE BEDDED ON THREE (3) INCHES OF GRANULAR PIPE BEDDING MATERIAL APPROVED BY THE OWNER'S REPRESENTATIVE AND EMBEDDED IN THE SAME MATERIAL TO TWELVE (12) INCHES ABOVE THE TOP OF THE VALVE BODY. THE MATERIAL DIRECTLY ABOVE THE PIPE IN THE EMBEDMENT ZONE SHALL BE ONLY LIGHTLY COMPACTED TO AVOID DISTORTING THE PIPE.
- CONFIGURATIONS AND DIMENSIONS SHOWN ARE BASED ON TYPICAL DIMENSIONS FOR FITTINGS AND VALVES. ACTUAL DIMENSIONS MAY VARY BY MANUFACTURER AND WILL REQUIRE FIELD ADJUSTMENTS.

UNDERGROUND PIPE INSTALLATION

- CONTRACTOR SHALL SUBMIT A TRENCHING SAFETY PLAN FOR REVIEW AND APPROVAL BY THE OWNER BEFORE ANY TRENCHING ACTIVITIES CAN BEGIN. THE PLAN SHALL INDICATE THE SYSTEMS, METHODS, AND TECHNIQUES TO BE USED TO ENSURE THAT ALL TRENCH SIDEWALLS WILL BE STABLE AND/OR GUARDED FOR THE PROTECTION OF PERSONNEL AND FACILITIES IN THE VICINITY OF THE WORK.
- AS REQUIRED, CONTRACTOR SHALL PREPARE AND IMPLEMENT AN OWNER APPROVED PLAN TO CONTROL GROUNDWATER IN ALL DEVELOPED EXCAVATIONS (INCLUDING GROUNDWATER AND SURFACE WATER).
- UNDERGROUND PIPE SHALL BE LOWERED INTO TRENCH BY MEANS OF DERRICK, ROPES, BELT SLINGS, OR OTHER EQUIPMENT RECOMMENDED BY THE PIPE SUPPLIER. TAKE SPECIAL CARE IN HANDLING PREFABRICATED SECTIONS OF HDPE PIPE - THE FUSED FITTINGS MAY NOT BE CAPABLE OF CARRYING THE WEIGHT OF ADJACENT PIPING. DO NOT DUMP OR DROP ANY MATERIALS INTO THE TRENCH.
- FOR UNDERGROUND AND ON-GRADE HDPE PIPE, REST THE FULL LENGTH OF EACH SECTION OF THE PIPE SOLIDLY ON THE PIPE BED. DO NOT LAY PIPE IN WATER, OR WHEN FOUNDATION CONDITIONS ARE UNSUITABLE FOR THE WORK.
- UNDERGROUND PIPING SHALL BE BEDDED ON THREE (3) INCHES OF GRANULAR PIPE BEDDING MATERIAL APPROVED BY THE OWNER'S REPRESENTATIVE AND EMBEDDED IN THE SAME MATERIAL TO TWELVE (12) INCHES ABOVE THE TOP OF THE PIPING. THE MATERIAL DIRECTLY ABOVE THE PIPE IN THE EMBEDMENT ZONE SHALL BE ONLY LIGHTLY COMPACTED TO AVOID DISTORTING THE PIPE.
- EMBANKMENT FILL (MORE THAN 12 INCHES ABOVE THE PIPE) SHALL CONSIST OF SOILS EXCAVATED AS PART OF THE WORK AS APPROVED BY THE OWNER'S REPRESENTATIVE. IF EXCAVATED SOILS ARE DEEMED UNSUITABLE, EMBANKMENT FILL SHALL CONSIST OF IMPORTED EARTHEN MATERIALS APPROVED BY THE OWNER'S REPRESENTATIVE. EMBANKMENT FILL SHALL BE PLACED IN HORIZONTAL LOOSE LIFTS NOT EXCEEDING TEN (10) INCHES IN THICKNESS AND MOISTURE CONDITIONED TO 1 PERCENT BELOW TO 3 PERCENT ABOVE STANDARD PROCTOR (ASTM D698) OPTIMUM MOISTURE CONTENT. EMBANKMENT FILL SHALL BE COMPACTED TO A MINIMUM OF 95 PERCENT OF THE STANDARD PROCTOR MAXIMUM DRY DENSITY.
- FOR ALL UNDERGROUND PIPING, MARKING TAPE ENABLING DETECTION BY METAL DETECTOR (AS INDICATED IN THE SPECIFICATIONS) SHALL BE LOCATED ABOVE THE PIPE AT A DEPTH OF 1 TO 2 FEET BELOW THE FINISHED GRADE.

HDPE PIPE INSTALLATION

- FUSION MACHINE FOR BUTT FUSION OF HDPE PIPING SHALL BE FURNISHED BY THE CONTRACTOR.
- ABOVE GRADE HDPE TO BE INSTALLED WITH AN EARTHEN BERM ANCHORAGE APPROXIMATELY EVERY 400 FEET WITH THE HDPE SNAKED BETWEEN ANCHORAGE POINTS APPROXIMATELY 20 FEET OFF A STRAIGHT LINE ALIGNMENT WITH 20 FEET HORIZONTAL CLEARANCE TO ALLOW THE HDPE PIPES TO EXPAND OR CONTRACT.
- SECTIONS OF POLYETHYLENE PIPE SHOULD BE JOINED INTO CONTINUOUS LENGTHS ON THE JOBSITE ABOVE GROUND. THE JOINING METHOD SHALL BE THE BUTT FUSION METHOD AND SHALL BE PERFORMED IN STRICT ACCORDANCE WITH THE PIPE MANUFACTURER'S RECOMMENDATIONS BY CRAFT WORKERS CERTIFIED FOR THE FUSION MACHINE AND PIPING MATERIALS BEING UTILIZED. THE BUTT FUSION JOINING WILL PRODUCE A JOINT WITH WELD STRENGTH EQUAL TO OR GREATER THAN THE TENSILE STRENGTH OF THE PIPE ITSELF. ALL FIELD WELDS SHALL BE MADE WITH FUSION EQUIPMENT EQUIPPED WITH A DATA LOGGER. TEMPERATURE, FUSION PRESSURE AND A GRAPHIC REPRESENTATION OF THE FUSION CYCLE SHALL BE PART OF THE QUALITY CONTROL RECORDS.
- MECHANICAL JOINING OF HDPE PIPE TO OTHER MATERIALS SHALL BE ACCOMPLISHED USING AN HDPE FLANGE ADAPTER WITH A DUCTILE IRON BACK-UP RING.
- SOCKET FUSION, HOT GAS FUSION, THREADING, SOLVENTS, AND EPOXIES WILL NOT BE USED TO JOIN HDPE PIPE.
- PRESSURE PIPING SYSTEMS CONSTRUCTED FROM HDPE MATERIAL SHALL BE LEAKAGE TESTED USING THE METHODOLOGY OUTLINED IN ASTM F2164, AND PER THE MANUFACTURER'S RECOMMENDATIONS AND THE PROJECT SPECIFICATIONS.

STEEL PIPE INSTALLATION

- COATING/PAINING SHALL BE APPLIED AND TOUCHED UP AS DIRECTED BY THE OWNER.
- ALL NEW PIPING WITHIN THE EXISTING PUMP STRUCTURE NEAR FGD-A POND SHALL BE SUPPORTED WITH MEMBERS CONSISTENT WITH THE EXISTING PIPE SUPPORTS IN THE STRUCTURE.
- ALL WELDING SHALL BE COMPLETED BY QUALIFIED WELDERS.
- ALL VALVES AND STEEL PIPING SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS

SPECIFICATIONS

- ALL MATERIALS AND INSTALLATION TO BE IN ACCORDANCE WITH THE SPECIFICATIONS OR OWNER APPROVED ALTERNATIVE SPECIFICATIONS.
 - CLAY LINER, GEOSYNTHETIC CLAY LINER (GCL), GEOMEMBRANE LINER, AND PROTECTIVE COVER SHALL BE PLACED IN ACCORDANCE WITH THE LINER QUALITY CONTROL PLAN.
- MATERIALS**
- CONTRACTOR IS RESPONSIBLE FOR PROCURING ADDITIONAL NEEDED QUANTITIES TO MAKE UP FOR SHORTAGES DUE TO LOSS, FIELD REVISIONS, WASTE, ETC.
 - CONTRACTOR TO FURNISH PLASTIC MARKING TAPE FOR NON-METALLIC UNDERGROUND PIPING IN ACCORDANCE WITH THE SPECIFICATION REQUIREMENTS.
 - ALL NEW SOLID WALL HDPE PIPING AND FITTINGS SHALL BE COMPOSED OF PE4710 RESIN CONSTRUCTED TO ASTM F714, OR ALTERNATE AS APPROVED BY THE OWNER'S REPRESENTATIVE.
 - ALL HDPE PIPING, FITTINGS, AND FLANGES SHALL HAVE IRON PIPE SIZING (IPS).
 - ALL NEW PERFORATED HDPE PIPING SHALL BE ADS N-12 PIPE.
 - ALL NEW STEEL PIPING AND FITTINGS SHALL BE ERW A53 STD SCHEDULE CARBON STEEL CONFORMING TO ASME 31.1 POWER PIPING.
 - ALL FLANGES SHALL CONFORM TO ASME B16.5 CLASS 150.
 - ALL PIPE, FITTINGS, FLANGES, AND VALVES FOR FGD-A TO PUMPS SUCTION LINE, FGD-B TO PUMPS SUCTION LINE, AND FGD-A TO FGD-B CROSSOVER LINE TO BE RATED FOR A 100 PSI DESIGN PRESSURE.
 - ALL THREADED FITTINGS SHALL HAVE NATIONAL PIPE THREAD (NPT) THREADS.
 - CONCRETE SHALL CONFORM TO ACI 318 AND ACI 301 AS APPLICABLE. THE CONCRETE MIX DESIGN APPROVED BY THE OWNER'S REPRESENTATIVE SHALL HAVE A MINIMUM 28-DAY COMPRESSIVE STRENGTH OF 4,500 PSI. CONCRETE UTILIZED WITHIN THE FGD-A POND AND FGD-B POND SHALL BE SULFATE RESISTANT CONCRETE.

- PIPE BEDDING AND EMBEDMENT SHALL CONSIST OF ON-SITE OR IMPORTED EARTHEN MATERIAL CLASSIFYING UNDER ASTM D2487 AS WELL-GRADED SAND (SW OR SW-SM) OR WELL-GRADED GRAVEL (GW OR GW-GM) OR AS OTHERWISE APPROVED IN WRITING BY THE OWNER'S REPRESENTATIVE. PIPE BEDDING SHALL CONTAIN NO PARTICLES LARGER THAN 1/2 INCH, AND FREE FROM ROOTS, DEBRIS, OR ANY OTHER SUBSTANCE THAT WOULD HARM THE PIPE OR MIGHT IMPAIR THE PERFORMANCE OF THE MATERIALS AS BEDDING OR EMBEDMENT FOR THE PIPE. FINAL MATERIAL SELECTION SHALL BE APPROVED BY THE OWNER'S REPRESENTATIVE.
- CRUSHED STONE FOR ROADWAY SURFACING SHALL BE APPROVED BY OWNER'S REPRESENTATIVE.
- WASHED GRAVEL FOR DRAIN LINE EMBEDMENT IN THE FGD-A POND AND FGD-B POND SHALL BE APPROVED BY OWNER'S REPRESENTATIVE.

REFERENCES

- SITE LOCATION: J. HENSLEY SURVEY, ABSTRACT NO. 395174, ROBERTSON COUNTY, TEXAS.
- EXISTING GROUND TOPOGRAPHY IS TAKEN FROM AERIAL SURVEYS PERFORMED BY LUMINANT MINING ON JANUARY 8, 2020, AND FEBRUARY 17, 2020.
- COORDINATES ARE BASED ON OAK GROVE STEAM ELECTRIC STATION PLANT GRID SYSTEM.
- ELEVATIONS ARE BASED ON MEAN SEA LEVEL DATUM.
- EXISTING PLANT DRAINS PIPELINE LOCATIONS ARE TAKEN FROM A GROUND SURVEY PERFORMED BY SAM, INC. ON OCTOBER 23, 2014. EXACT LOCATIONS OF EXISTING PIPES TO BE FIELD VERIFIED PRIOR TO CONSTRUCTION.
- EXISTING PUMP STRUCTURE DETAILS FROM DRAWING A2YF00-0-CD-1-YD.00.PL-08 REVISION 3 DATED AUGUST 28, 2008.
- EXISTING PIPING DETAILS IN VICINITY OF THE PUMP STRUCTURE FROM PIPING ISOMETRIC DRAWINGS:
 - A2YF0-IS-5-WR.0015-01 DATED JANUARY 11, 2008
 - A2YF0-IS-5-WR.0020-01 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0020-02 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0030-01 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0030-02 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0040-01 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0050-01 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0050-02 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0050-03 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0060-01 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0060-02 DATED FEBRUARY 14, 2008
 - A2YF0-IS-5-WR.0060-03 DATED FEBRUARY 29, 2008
 - A2YF0-IS-5-WR.0065-01 DATED APRIL 9, 2008

EXISTING PIPELINE SCHEDULE

LINE CALLOUT	SOURCE	LINE ID	EXISTING LINE
PLANT DRAIN LINE #1	400 SUMP WEST AREA 2 BASIN PUMP #63	0-PD-0400-PE01-14"-N	14 in HDPE DR-11
PLANT DRAIN LINE #2	100 SUMP BOILER AREA SUMP #8	0-PD-0100-PE01-24"-N	24 in HDPE DR-11
PLANT DRAIN LINE #3	200 SUMP TURBINE AREA HOLDING BASIN PUMPS #62	0-PD-0200-PE01-14"-N	14 in HDPE DR-11
PLANT DRAIN LINE #4	FLY ASH BASIN	0 DGN-001-6"-71-N	6 in HDPE DR-17
PLANT DRAIN LINE #5	300 SUMP FR WEST BASIN PUMPS	0-PD-0300-PE01-14"-N	14 in HDPE DR-11
PLANT DRAIN LINE #6	REAGENT PREPARATION AREA SUMP PUMP	0-PD-0501-PE01-4"-N	4 in HDPE DR-11
PLANT DRAIN LINE #7	DEWATERING AREA SUMP	0-PD-0502-PE01-4"-N	4 in HDPE DR-11
PLANT DRAIN LINE #8	FGD BLOWDOWN	0-PD-0360-PE01-3"-N	3 in HDPE DR-11
PLANT DRAIN LINE #9	COMMON DEWATERING (RECLAIM) AREA SUMP	4"-OFC-HDPE-150	4 in HDPE DR-9
PLANT DRAIN LINE #10	LIGNITE SETTLING POND	14"-	14 in HDPE DR-11
PLANT DRAIN LINE #11	HEAVY EQUIPMENT MAINTENANCE LINE	4"-	4 in HDPE DR-17
PLANT DRAIN LINE #12	LANDFILL LINE	14"-	14 in HDPE DR-17

ISSUED FOR CONSTRUCTION

0	2021-09-16	ISSUED FOR CONSTRUCTION	BJP	KWG	AMS	TJS
REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVED

SEAL



GOLDER ASSOCIATES INC. TEXAS REGISTRATION F-2578

CLIENT
LUMINANT POWER

CONSULTANT



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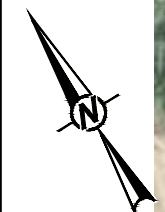
PROJECT
OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS

TITLE
GENERAL NOTES

PROJECT NO.	LUMINANT DRAWING NO.	REV.	2 of 22	DRAWING
19129621		0		2

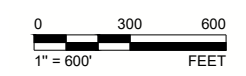
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LEGEND
 - - - - - LIMIT OF REGISTERED LANDFILL
 _____ SOIL STOCKPILE AREA

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0	2021-09-16	ISSUED FOR CONSTRUCTION	JBF	RS	JBF JBF
REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED APPROVED

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PROJECT
**OAK GROVE STEAM ELECTRIC STATION
 FGD-A POND RETROFIT
 ROBERTSON COUNTY, TEXAS**

TITLE
SITE OVERVIEW

PROJECT NO. 19129621 LUMINANT DRAWING NO. REV. 0 3 of 22 DRAWING 3

1 in. IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM ANSI B

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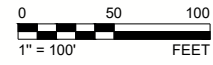
- LEGEND**
- AS-CONSTRUCTED TOP OF CLAY 10-FT MAJOR CONTOUR
 - AS-CONSTRUCTED TOP OF CLAY 2-FT MINOR CONTOUR
 - EXISTING GROUND 25-FT MAJOR CONTOUR
 - EXISTING GROUND 5-FT MINOR CONTOUR

- POINT GROUPS**
- 1000 CERTIFIED TOP OF CLAY

- NOTES**
1. CERTIFIED TOP OF CLAY CONTROL POINTS CORRESPOND TO SUBGRADE CERTIFICATION POINTS SURVEYED BY SAM, INC. DURING THE CONSTRUCTION OF THE CLAY LINER IN 2008.

- REFERENCES**
1. EXISTING GROUND TOPOGRAPHY IS TAKEN FROM AERIAL SURVEYS PERFORMED BY LUMINANT MINING ON JANUARY 8, 2020 AND FEBRUARY 17, 2020.
 2. SURVEY CONTROL TAKEN FROM A DRAWING PREPARED BY SAM, INC. ENTITLED "SKETCH TO ACCOMPANY FIELD NOTE NO. 4851" SAM, INC. JOB NO. 26172-09. SITE CONTROL IS NAD83 TEXAS STATE PLANE CENTRAL ZONE. ELEVATIONS ARE BASED ON SITE BENCHMARKS AND ARE IN FEET-MEAN SEA LEVEL.

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0	2021-09-16	ISSUED FOR CONSTRUCTION	JBF	RS	JBF	JBF

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TEXAS REGISTRATION F-2578

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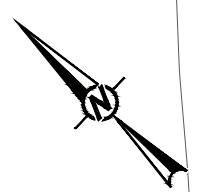
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PROJECT
**OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS**

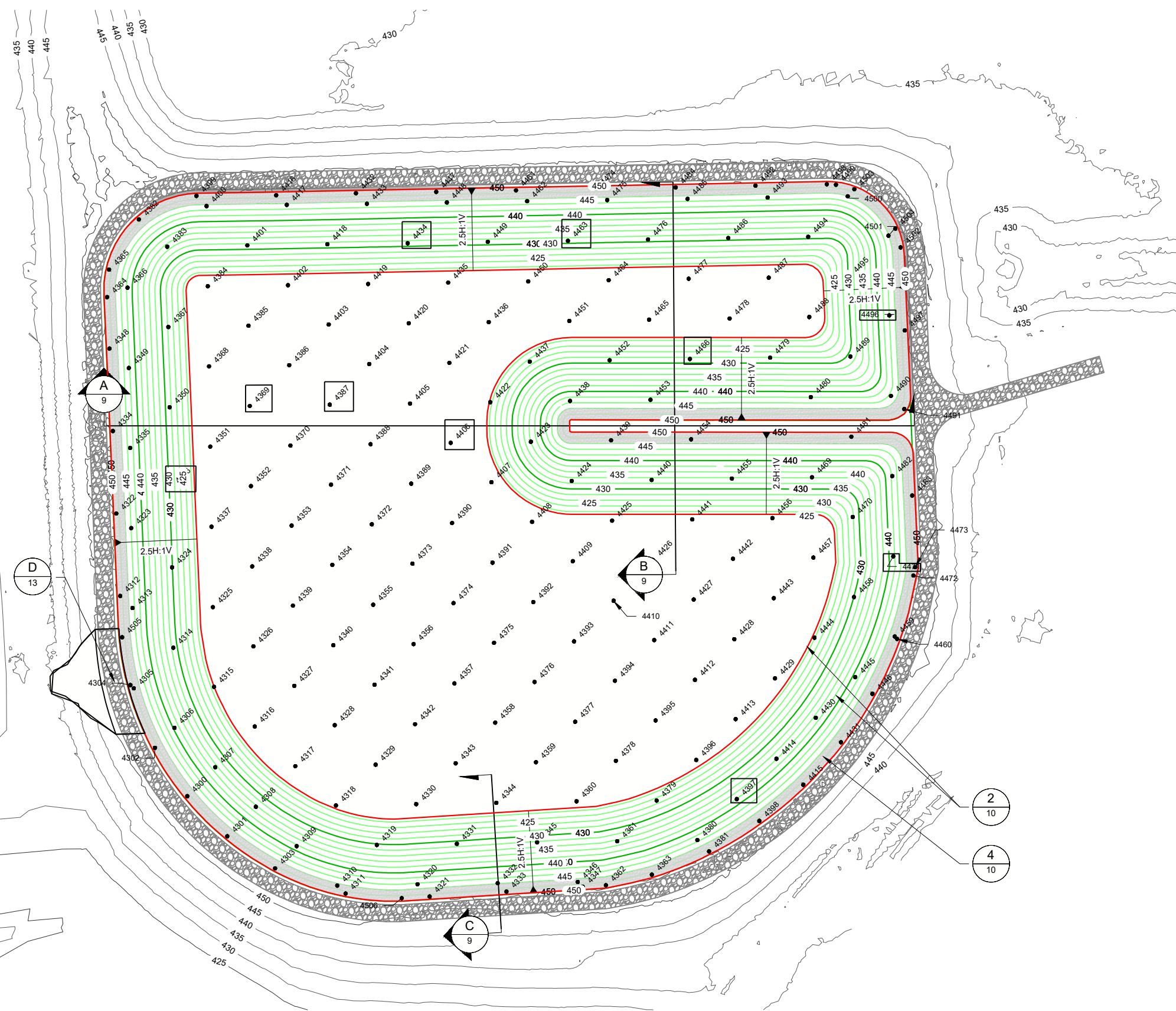
TITLE
AS-CONSTRUCTED CLAY PLAN

PROJECT NO. 19129621 LUMINANT DRAWING NO. REV. 0 5 of 22 DRAWING 5

1 in. IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM ANSI B



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LEGEND

- PROPOSED TOP OF RECOMPACTED CLAY BREAKLINE
- PROPOSED TOP OF RECOMPACTED CLAY 10-FT MAJOR CONTOUR
- PROPOSED TOP OF RECOMPACTED CLAY 2-FT MINOR CONTOUR
- EXISTING GROUND 25-FT MAJOR CONTOUR
- EXISTING GROUND 5-FT MINOR CONTOUR
- SEE NOTE 3

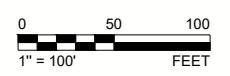
POINT GROUPS

- 4000 TOP OF RECOMPACTED CLAY
- 4466 SEE NOTE 4

- ### NOTES
- CONTROL POINTS ARE SET TO PROVIDE A MINIMUM 2.0-FT THICK CLAY LAYER.
 - THE FLOOR ELEVATION IS SET AT A UNIFORM ELEVATION OF 421.0 FT.
 - THE UPPER PORTION OF THE EXISTING CLAY LINER HAS BEEN ERODED. SEE DRAWING 10.
 - ATTENTION IS DRAWN TO POINTS SHOWN INSIDE A BORDER. BASED ON AS-BUILT INFORMATION, THESE POINTS MAY HAVE LESS THAN A 0.2-FT OF BUFFER.
 - PIPE INSTALLATION THROUGH THE FGD-A POND EMBANKMENT SHALL BE COMPLETED DURING THE LINER RETROFIT WORK.
 - CLAY LINER (OR GENERAL FILL OVERLAIN BY EQUIVALENT OWNER-APPROVED GCL), GEOMEMBRANE LINER, AND PROTECTIVE COVER SHALL BE PLACED ON THE INSIDE FACE OF THE RECOMPACTED EMBANKMENT EXCAVATED FOR PIPE INSTALLATION.

- ### REFERENCES
- EXISTING GROUND TOPOGRAPHY IS TAKEN FROM AERIAL SURVEYS PERFORMED BY LUMINANT MINING ON JANUARY 8, 2020 AND FEBRUARY 17, 2020.
 - SURVEY CONTROL TAKEN FROM A DRAWING PREPARED BY SAM, INC. ENTITLED "SKETCH TO ACCOMPANY FIELD NOTE NO. 4851" SAM, INC. JOB NO. 26172-09. SITE CONTROL IS NAD83 TEXAS STATE PLANE CENTRAL ZONE. ELEVATIONS ARE BASED ON SITE BENCHMARKS AND ARE IN FEET-MEAN SEA LEVEL.

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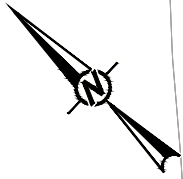
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PROJECT OAK GROVE STEAM ELECTRIC STATION FGD-A POND RETROFIT ROBERTSON COUNTY, TEXAS	TITLE TOP OF RECOMPACTED CLAY GRADING PLAN		
PROJECT NO. 19129621	LUMINANT DRAWING NO. 0	REV. 7 of 22	DRAWING 7

1 in. IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM ANSI B

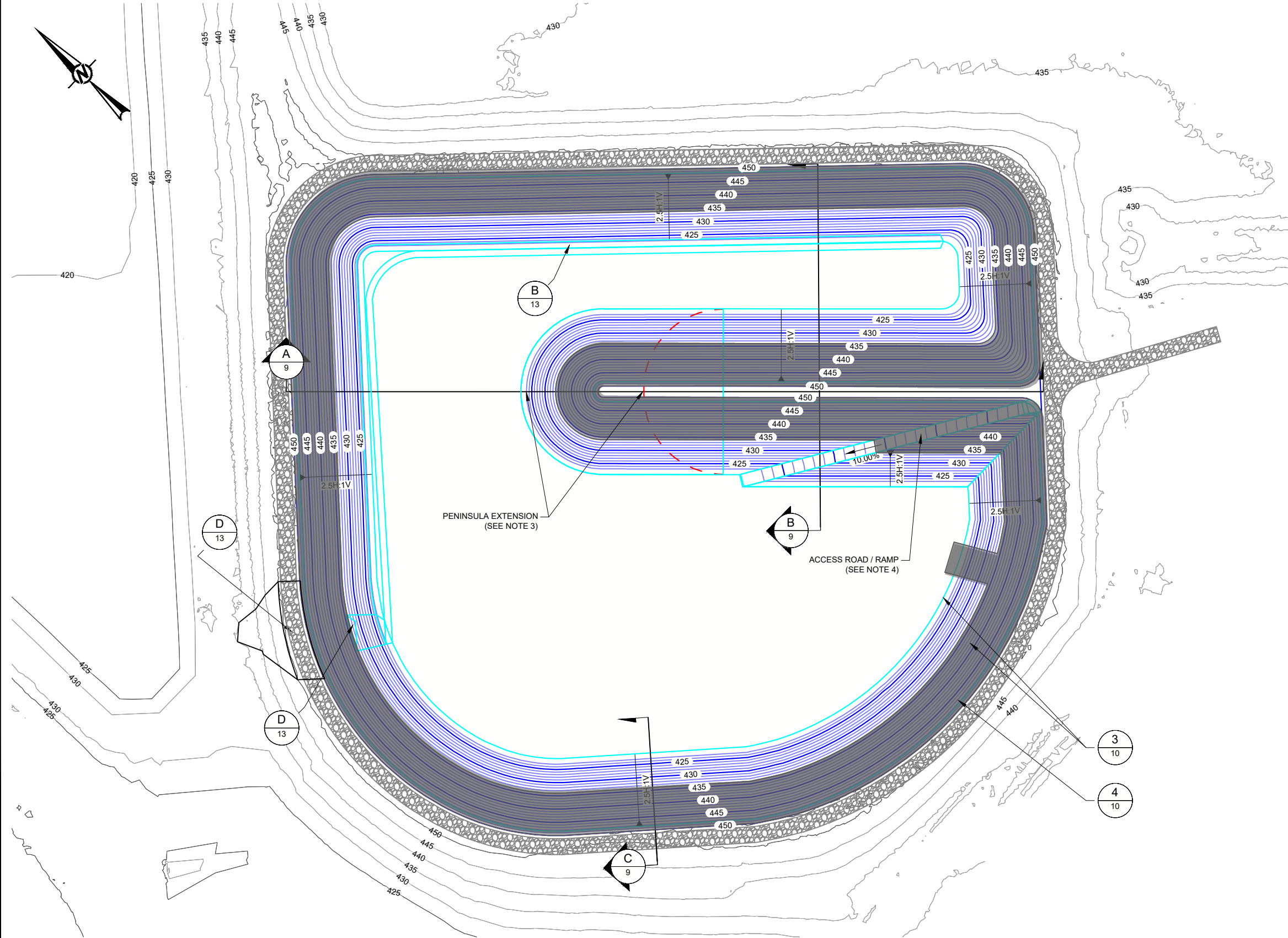
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LEGEND	
	PROPOSED TOP OF PROTECTIVE COVER BREAKLINE
	PROPOSED TOP OF PROTECTIVE COVER 5-FT MAJOR CONTOUR
	PROPOSED TOP OF PROTECTIVE COVER 1-FT MINOR CONTOUR
	EXISTING GROUND 25-FT MAJOR CONTOUR
	EXISTING GROUND 5-FT MINOR CONTOUR
	GROUT MATTRESS
	AGGREGATE SURFACE ROAD (SEE NOTE 8)

- NOTES**
- THE FLOOR ELEVATION IS SET AT A UNIFORM ELEVATION OF 422.5 FT.
 - PROTECTIVE COVER TO BE PLACED 1.5-FT THICK OVER GEOMEMBRANE LINER ON THE FLOOR AS SHOWN ON DRAWING 10. PROTECTIVE COVER MATERIAL TO BE APPROVED BY OWNER'S REPRESENTATIVE.
 - PENINSULA SHALL BE EXTENDED APPROXIMATELY 120-FT. EXTENSION SHALL BE CONSTRUCTED USING CCR AS APPROVED BY OWNER'S REPRESENTATIVE.
 - ACCESS ROAD/RAMP SHALL BE 12-FT WIDE AND PROGRESS FROM THE CREST TO THE FLOOR AT A 10% MAXIMUM SLOPE. ACCESS ROAD / RAMP SHALL BE CONSTRUCTED USING CCR AS APPROVED BY OWNER'S REPRESENTATIVE. COMPACTED FILL OR CCR SHALL BE COVERED WITH PROTECTIVE COVER.
 - SEE LINER QUALITY CONTROL PLAN FOR REQUIREMENTS OF CCR PLACEMENT IN THE PENINSULA EXTENSION, ACCESS RAMP, AND AS PROTECTIVE COVER.
 - GROUT MATTRESS SHALL CONSIST OF HYDROTIX US600 WITH $\frac{1}{4}$ IN. DIA. CABLE IN LONGITUDINAL DIRECTION AT 3 FT. CENTERS.
 - THE GROUT MATTRESS SHALL EXTEND FROM ELEV. 434.0 THROUGH THE ANCHOR TRENCH.
 - THE AGGREGATE IN THE SURFACE ROAD SHALL CONFORM TO TXDOT ITEM 247, TYPE A, GRADE 1-2.

- REFERENCES**
- EXISTING GROUND TOPOGRAPHY IS TAKEN FROM AERIAL SURVEYS PERFORMED BY LUMINANT MINING ON JANUARY 8, 2020 AND FEBRUARY 17, 2020.
 - SURVEY CONTROL TAKEN FROM A DRAWING PREPARED BY SAM, INC. ENTITLED "SKETCH TO ACCOMPANY FIELD NOTE NO. 4851" SAM, INC. JOB NO. 26172-09. SITE CONTROL IS NAD83 TEXAS STATE PLANE CENTRAL ZONE. ELEVATIONS ARE BASED ON SITE BENCHMARKS AND ARE IN FEET-MEAN SEA LEVEL.



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REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVED

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GOLDER ASSOCIATES INC.
 TEXAS REGISTRATION F-2578

CLIENT
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CONSULTANT

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 14950 HEATHROW FOREST PKWY, STE 280
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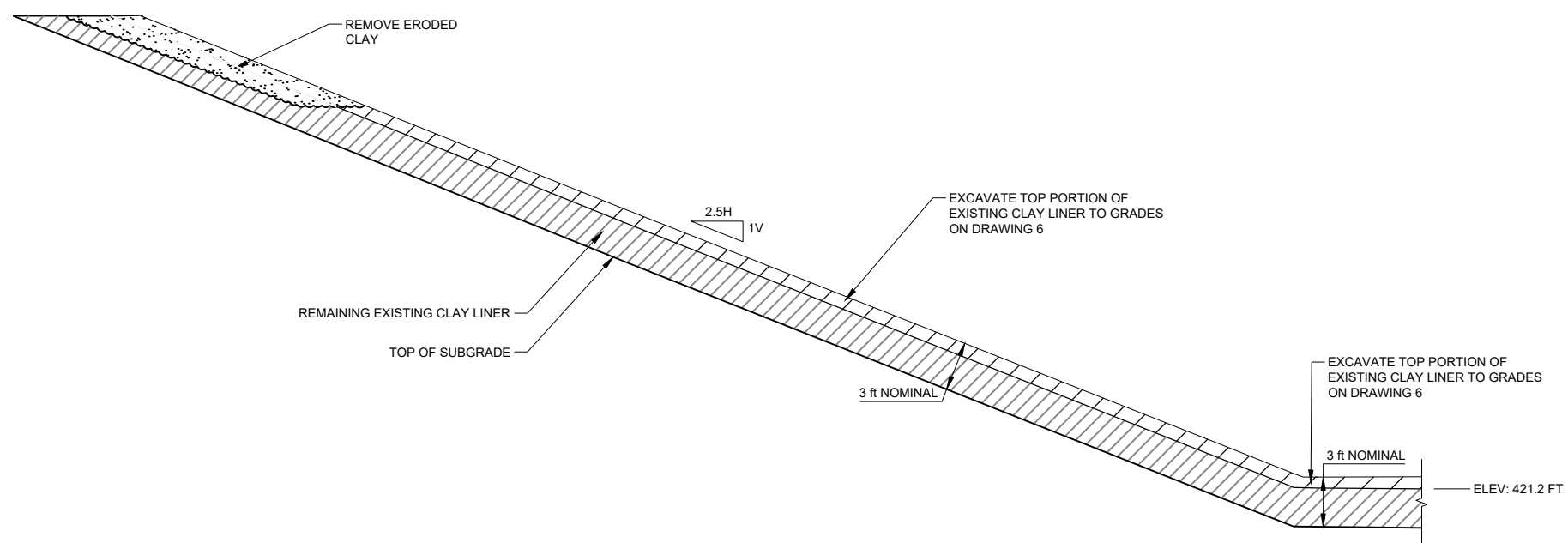
PROJECT
 OAK GROVE STEAM ELECTRIC STATION
 FGD-A POND RETROFIT
 ROBERTSON COUNTY, TEXAS

TITLE
TOP OF PROTECTIVE COVER GRADING PLAN

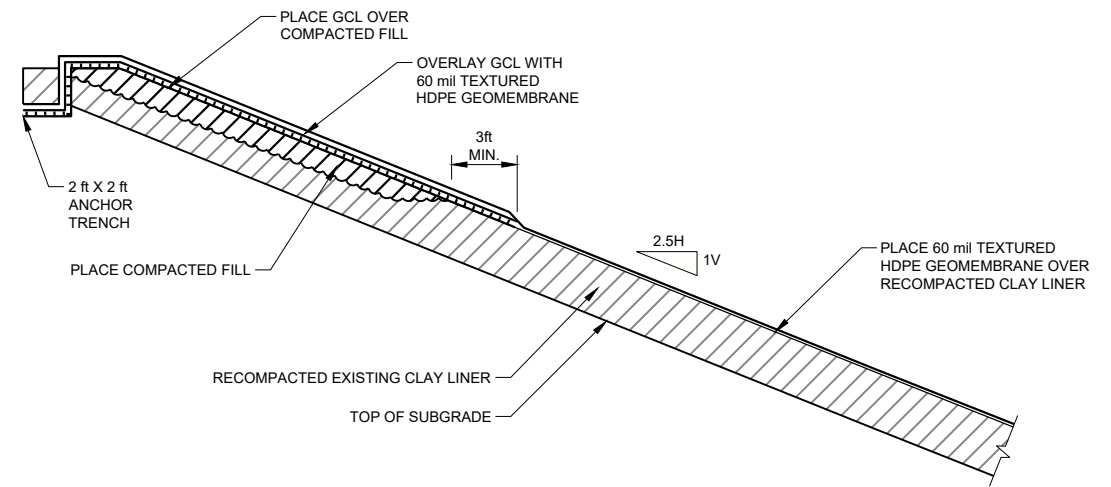
PROJECT NO. 19129621 LUMINANT DRAWING NO. REV. 0 8 of 22 DRAWING 8

1 in. IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM ANSI B

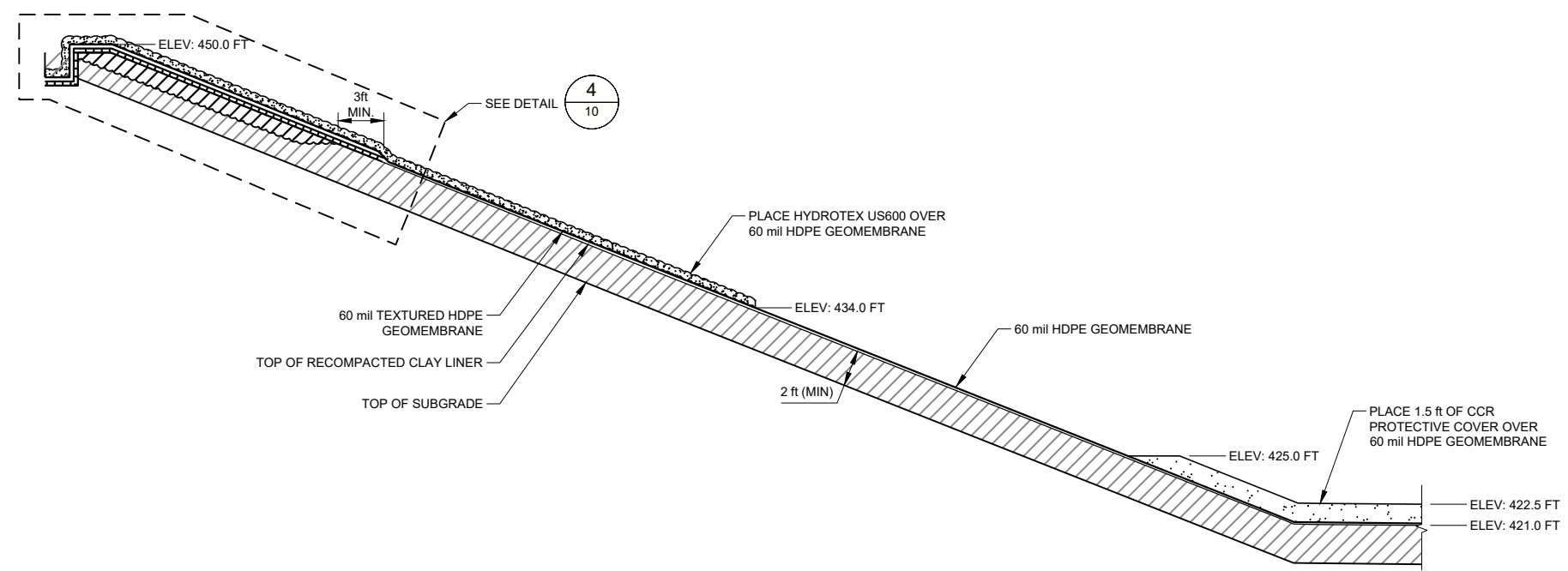
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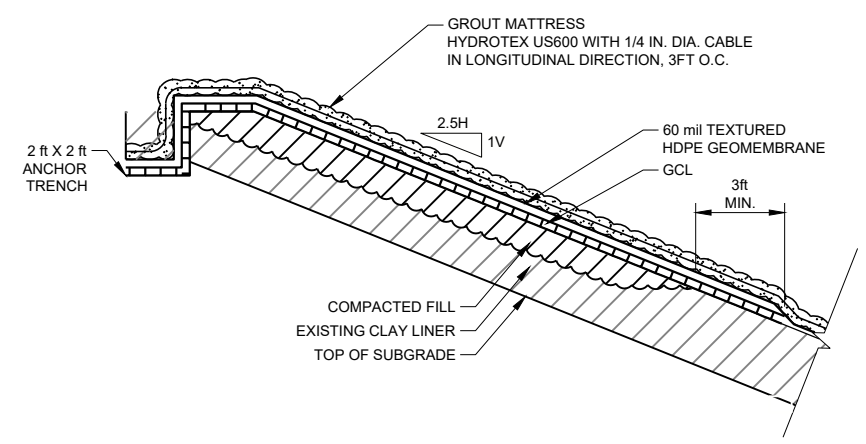
SCALE NTS 1/10 LINER DETAIL I



SCALE NTS 2/10 LINER DETAIL II



SCALE NTS 3/10 LINER DETAIL III



SCALE NTS 4/10 LINER DETAIL IV

ISSUED FOR CONSTRUCTION

REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVED
0	2021-09-16	ISSUED FOR CONSTRUCTION	JBF	RS	JBF	JBF

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TEXAS REGISTRATION F-2578

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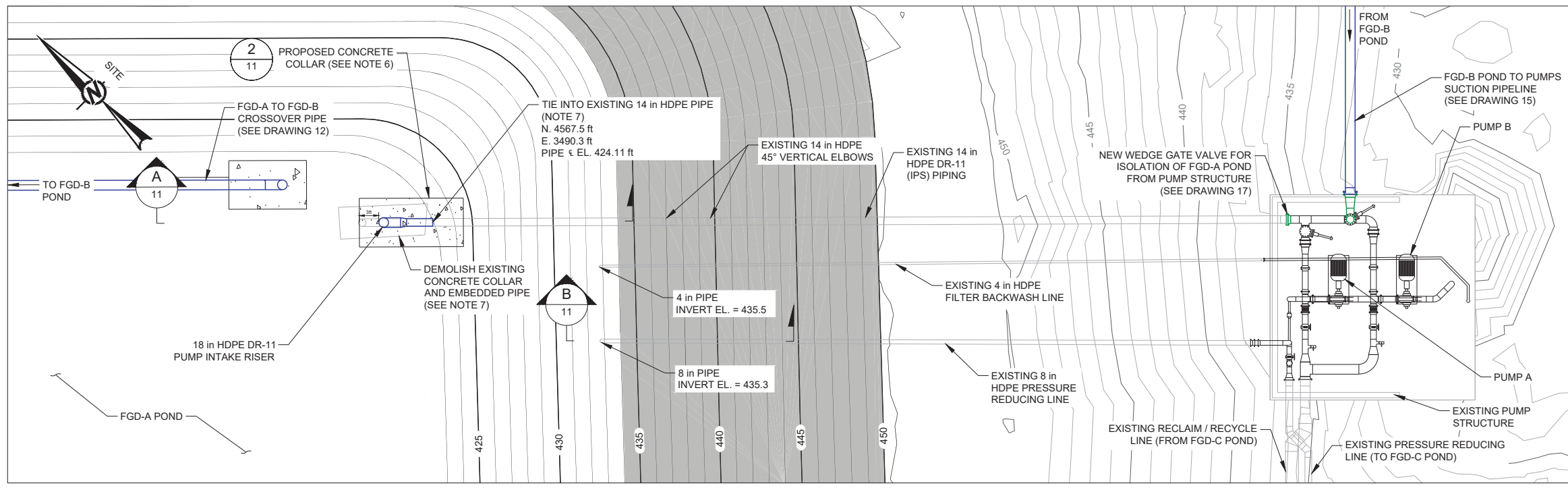
PROJECT
OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS

TITLE
GRADING DETAILS

PROJECT NO.	LUMINANT DRAWING NO.	REV.	10 of 22	DRAWING
19129621		0		10

1 in. IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM ANSI B

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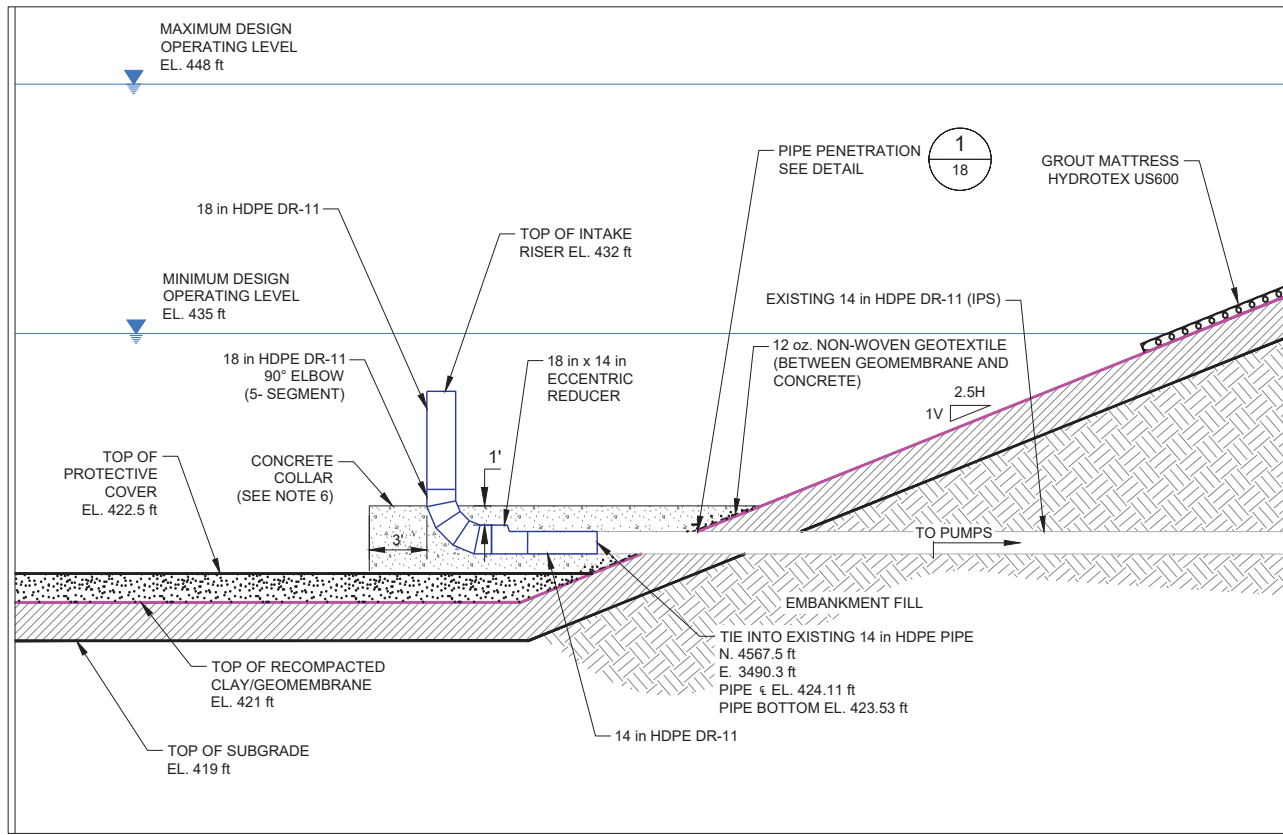
SCALE 1" = 10' **1** FGD-A POND TO PUMP SUCTION PIPELINE PLAN

LEGEND

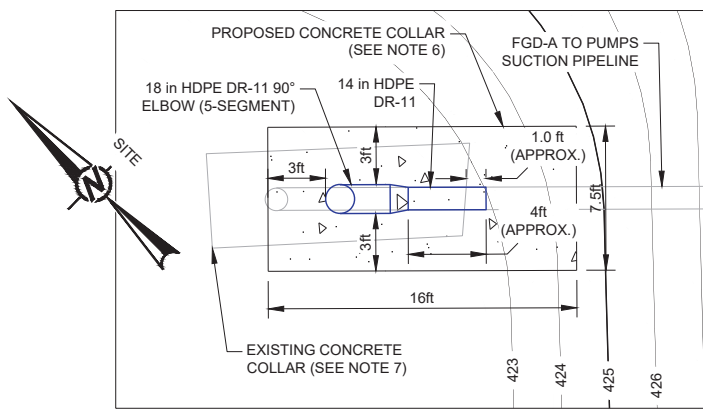
- 430 EXISTING GRADES (REFERENCE 1)
- 430 PROPOSED TOP OF PROTECTIVE COVER GRADES
- EXISTING STEEL PIPING
- EXISTING HDPE PIPING
- PROPOSED STEEL PIPING
- PROPOSED HDPE PIPING
- GROUT MATTRESS (HYDROTEX US600)

NOTE(S)

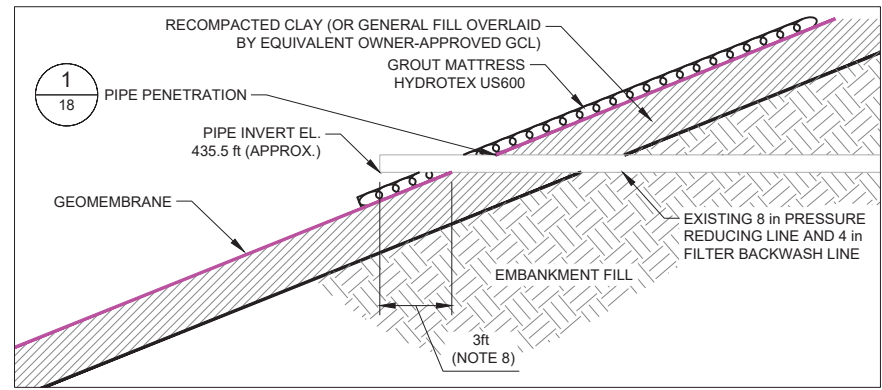
1. ALL LUMINANT AND APPLICABLE OSHA HEALTH AND SAFETY REQUIREMENTS SHALL BE FOLLOWED DURING EXECUTION OF THE WORK.
2. CONTRACTOR IS RESPONSIBLE FOR LOCATING AND PROTECTING ALL EXISTING UNDERGROUND, ABOVE-GRADE, AND OVERHEAD UTILITIES.
3. ALL NEW PIPING SHALL BE HIGH DENSITY POLYETHYLENE (HDPE) DR-11 (IRON PIPE SIZING) SOLID WALL UNLESS OTHERWISE INDICATED.
4. UNDERGROUND PIPING SHALL BE BEDDED ON THREE (3) INCHES OF GRANULAR PIPE BEDDING MATERIAL AND EMBEDDED IN THE SAME MATERIAL TO TWELVE (12) INCHES ABOVE THE TOP OF THE PIPING. THE PIPE PENETRATION THROUGH THE PROTECTIVE COVER, THE COMPACTED CLAY LINER, AND THE FIRST FIVE (5) FEET OF EMBANKMENT FILL SHALL NOT HAVE GRANULAR BEDDING OR BACKFILL.
5. NO PIPING OR CONCRETE SHOULD BE IN DIRECT CONTACT WITH THE GEOMEMBRANE. A 12-OZ NON-WOVEN GEOTEXTILE SHALL BE PLACED BETWEEN THE CONCRETE AND THE GEOMEMBRANE. A 60 MIL HDPE GEOMEMBRANE RUB-SHEET SHALL BE TACK WELDED TO THE LINER IN AREAS WHERE PIPING IS RESTING ON THE LINER.
6. A SULFATE RESISTANT CONCRETE MIX DESIGN APPROVED BY THE OWNER'S REPRESENTATIVE SHALL HAVE A MINIMUM 28-DAY COMPRESSIVE STRENGTH OF 4,500 PSI. CONCRETE COLLAR TO EXTEND APPROXIMATELY THREE (3) FEET AROUND THE RISER PIPE AND TO HAVE A MINIMUM OF 12 INCHES OF COVER ABOVE AND BELOW THE PIPE.
7. EXISTING 14 IN HDPE PIPELINE SHALL BE CUT SQUARE APPROXIMATELY ONE (1) FOOT DOWNSTREAM OF THE EXISTING CONCRETE COLLAR. CONCRETE COLLAR AND EMBEDDED PIPING TO BE DEMOLISHED AND REMOVED. PROPOSED HDPE PIPING TO BE FUSION WELDED TO EXISTING PIPE.
8. PIPE LENGTH FOR THE EXISTING 8 IN HDPE PRESSURE REDUCING LINE AND THE 4 IN HDPE FILTER BACKWASH LINE TO BE FIELD FIT AS REQUIRED TO ACHIEVE THE SPECIFIED PIPE PENETRATION INTO THE FGD-A POND.



SCALE N.T.S. **A** FGD-A POND TO PUMP SUCTION PIPELINE PROFILE VIEW



SCALE 1" = 5' **2** CONCRETE COLLAR

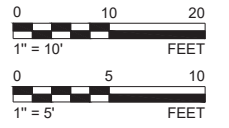


SCALE N.T.S. **B** EXISTING 8 in PIPE PENETRATION

REFERENCE(S)

1. EXISTING GROUND TOPOGRAPHY IS TAKEN FROM AERIAL SURVEYS PERFORMED BY LUMINANT MINING ON JANUARY 8, 2020 AND FEBRUARY 17, 2020.
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REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVED

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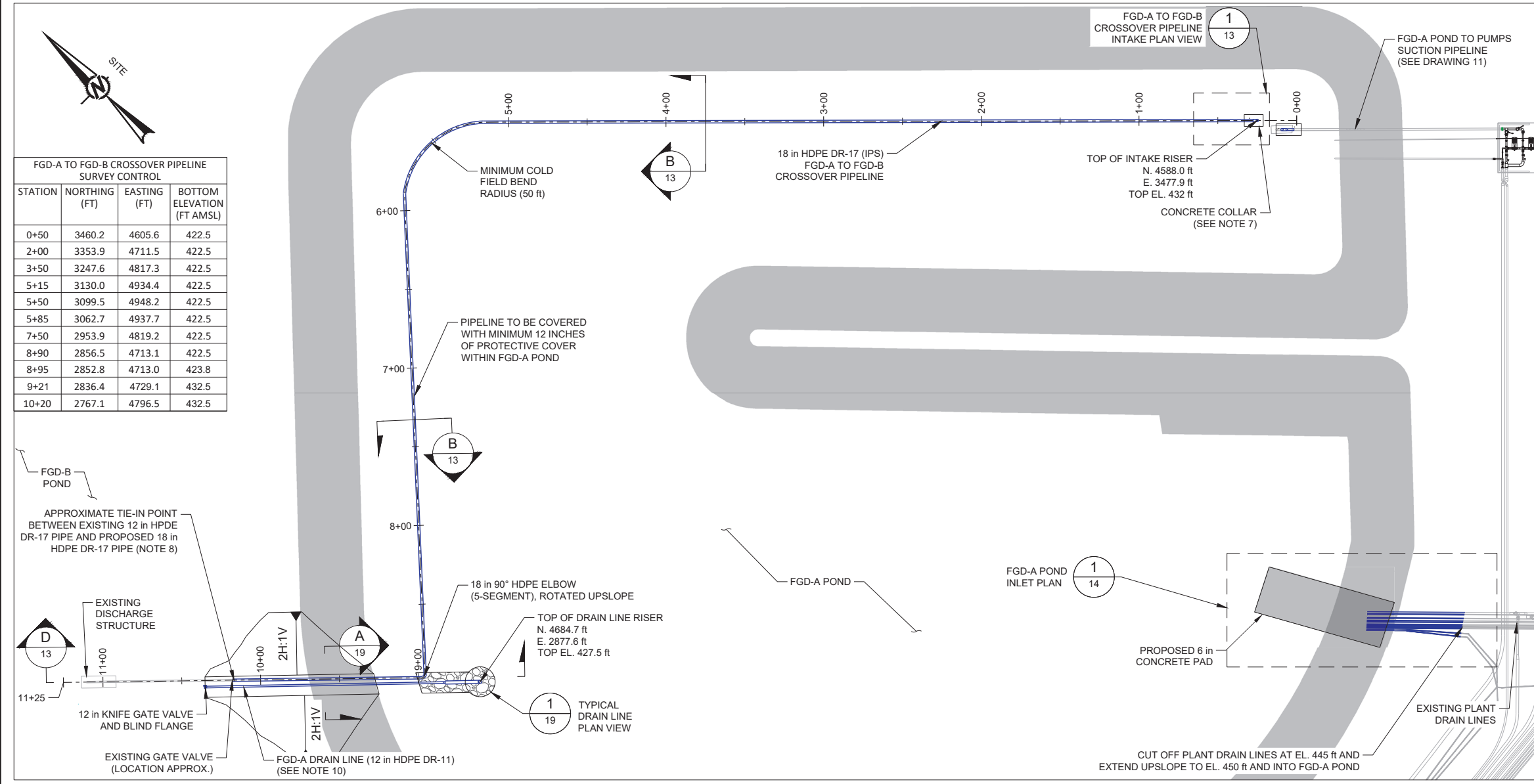
PROJECT
**OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS**

TITLE
FGD-A POND TO PUMPS INTAKE

PROJECT NO. 19129621 LUMINANT DRAWING NO. 0 REV. 11 of 22 DRAWING 11

IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM A3.5-D

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STATION	NORTHING (FT)	EASTING (FT)	BOTTOM ELEVATION (FT AMSL)
0+50	3460.2	4605.6	422.5
2+00	3353.9	4711.5	422.5
3+50	3247.6	4817.3	422.5
5+15	3130.0	4934.4	422.5
5+50	3099.5	4948.2	422.5
5+85	3062.7	4937.7	422.5
7+50	2953.9	4819.2	422.5
8+90	2856.5	4713.1	422.5
8+95	2852.8	4713.0	423.8
9+21	2836.4	4729.1	432.5
10+20	2767.1	4796.5	432.5

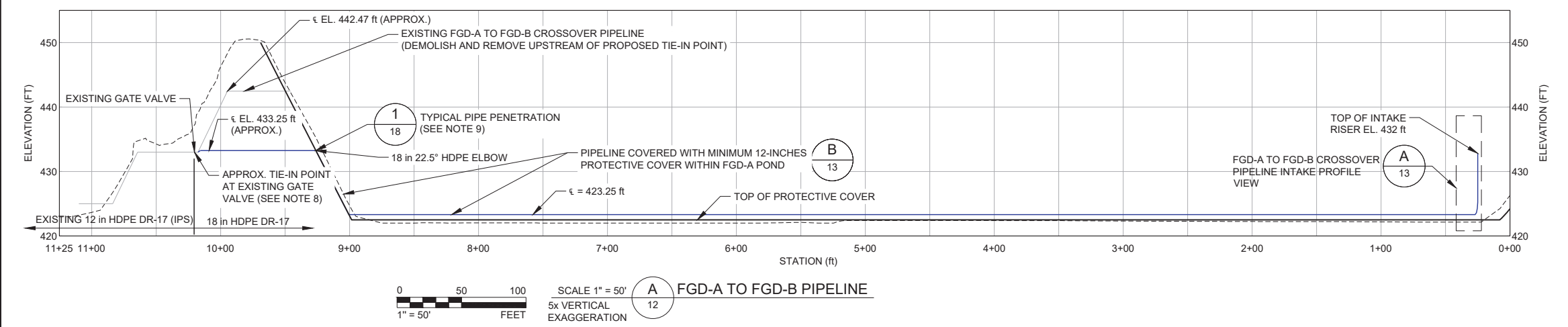
LEGEND

- 430 EXISTING GRADES (REFERENCE 1)
- 430 PROPOSED TOP OF PROTECTIVE COVER GRADES
- EXISTING STEEL PIPING
- EXISTING HDPE PIPING
- PROPOSED STEEL PIPING
- PROPOSED HDPE PIPING
- GROUT MATTRESS (HYDROTEX US600)

- NOTE(S)**
- ALL LUMINANT AND APPLICABLE OSHA HEALTH AND SAFETY REQUIREMENTS SHALL BE FOLLOWED DURING EXECUTION OF THE WORK.
 - CONTRACTOR IS RESPONSIBLE FOR LOCATING AND PROTECTING ALL EXISTING UNDERGROUND, ABOVE-GRADE, AND OVERHEAD UTILITIES.
 - ALL NEW PIPING SHALL BE HIGH DENSITY POLYETHYLENE (HDPE) DR-11 (IRON PIPE SIZING) SOLID WALL UNLESS OTHERWISE INDICATED.
 - EXCAVATION THROUGH THE FGD-A POND EMBANKMENT SHALL BE COMPLETED AT MAXIMUM SLOPES OF 2H:1V IN ACCORDANCE WITH CROSS SECTION A ON DRAWING 19, OR AN ALTERNATE EXCAVATION CONFIGURATION THAT MEETS APPLICABLE OSHA AND LUMINANT REQUIREMENTS.
 - UNDERGROUND PIPING (THROUGH THE FGD-A POND EMBANKMENT) SHALL BE BEDDED ON THREE (3) INCHES OF GRANULAR PIPE BEDDING MATERIAL AND EMBEDDED IN THE SAME MATERIAL TO TWELVE (12) INCHES ABOVE THE TOP OF THE PIPING. THE PIPE PENETRATION THROUGH THE PROTECTIVE COVER, THE COMPACTED CLAY LINER, AND THE FIRST FIVE (5) FEET OF EMBANKMENT FILL SHALL NOT HAVE GRANULAR BEDDING OR BACKFILL.
 - NO PIPING OR CONCRETE SHOULD BE IN DIRECT CONTACT WITH THE GEOMEMBRANE. A 12-OZ NON-WOVEN GEOTEXTILE SHALL BE PLACED BETWEEN THE CONCRETE AND THE GEOMEMBRANE. A 60 mil HDPE GEOMEMBRANE RUB-SHEET SHALL BE TACK WELDED TO THE LINER IN AREAS WHERE PIPING IS RESTING ON THE LINER.
 - A SULFATE RESISTANT CONCRETE MIX DESIGN APPROVED BY THE OWNER'S REPRESENTATIVE SHALL HAVE A MINIMUM 28-DAY COMPRESSIVE STRENGTH OF 4,500 PSI. CONCRETE COLLAR TO EXTEND APPROXIMATELY THREE (3) FEET AROUND THE RISER PIPE AND TO HAVE A MINIMUM OF 12 INCHES OF COVER ABOVE THE PIPE.
 - CONTRACTOR TO FIELD IDENTIFY TIE-IN LOCATION AND INDICATE ANY PROPOSED CHANGES TO TIE-IN FOR OWNER'S APPROVAL.
 - PIPE INSTALLATION THROUGH THE FGD-A POND EMBANKMENT SHALL BE COMPLETED DURING THE LINER RETROFIT WORK. CLAY LINER (OR GENERAL FILL OVERLAIN BY EQUIVALENT OWNER-APPROVED GCL), GEOMEMBRANE LINER, AND PROTECTIVE COVER SHALL BE PLACED ON THE INSIDE FACE OF THE EMBANKMENT DURING THE LINER RETROFIT WORK IN ACCORDANCE WITH THE LINER QUALITY CONTROL PLAN. PIPING WITHIN FGD-A POND SHALL BE COMPLETED AFTER PROTECTIVE COVER PLACEMENT.
 - THE PROPOSED FGD-A POND DRAIN LINE TO FOLLOW THE SAME PROFILE AS THE PROPOSED FGD-A POND TO FGD-B POND CROSSOVER PIPELINE THROUGH THE EMBANKMENT WHICH SEPARATES THE TWO PONDS. THE FGD-A POND DRAIN LINE SHALL BE DAYLIGHTED NEAR THE EXISTING KNIFE GATE VALVE ON THE FGD-A POND TO FGD-B POND CROSSOVER PIPELINE AND TERMINATED WITH A KNIFE GATE VALVE AND BLIND FLANGE.

- REFERENCE(S)**
- EXISTING GROUND TOPOGRAPHY IS TAKEN FROM AERIAL SURVEYS PERFORMED BY LUMINANT MINING ON JANUARY 8, 2020 AND FEBRUARY 17, 2020.
 - AS-CONSTRUCTED SURVEY OF FGD-B POND PERFORMED BY SAM, INC. ON DECEMBER 7, 2011.
 - SURVEY CONTROL TAKEN FROM A DRAWING PREPARED BY SAM, INC. ENTITLED "SKETCH TO ACCOMPANY FIELD NOTE NO. 4851" SAM, INC. JOB NO. 26172-09. SITE CONTROL IS NAD83 TEXAS STATE PLANE CENTRAL ZONE. ELEVATIONS ARE BASED ON SITE BENCHMARKS AND ARE IN FEET-MEAN SEA LEVEL.

ISSUED FOR CONSTRUCTION



FGD-A TO FGD-B PIPELINE

SCALE 1" = 50'
5x VERTICAL EXAGGERATION

REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVED
0	2021-09-16	ISSUED FOR CONSTRUCTION	BJP	KWG	AMS	TJS

SEAL

CLIENT
LUMINANT POWER

CONSULTANT

GOLDER
MEMBER OF WSP

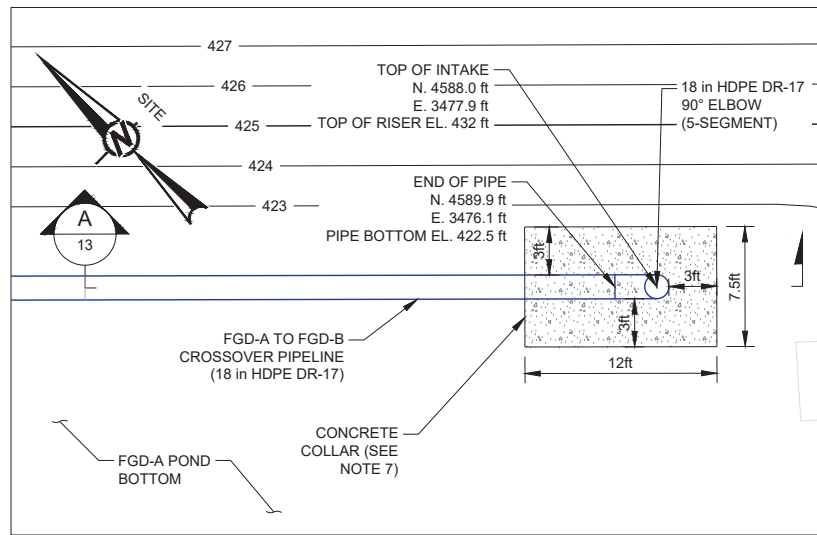
HOUSTON NORTH OFFICE
14950 HEATHROW FOREST PKWY. SUITE 280
HOUSTON, TEXAS 77032
USA
[+1] (281) 821-6868
www.golder.com

PROJECT
**OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS**

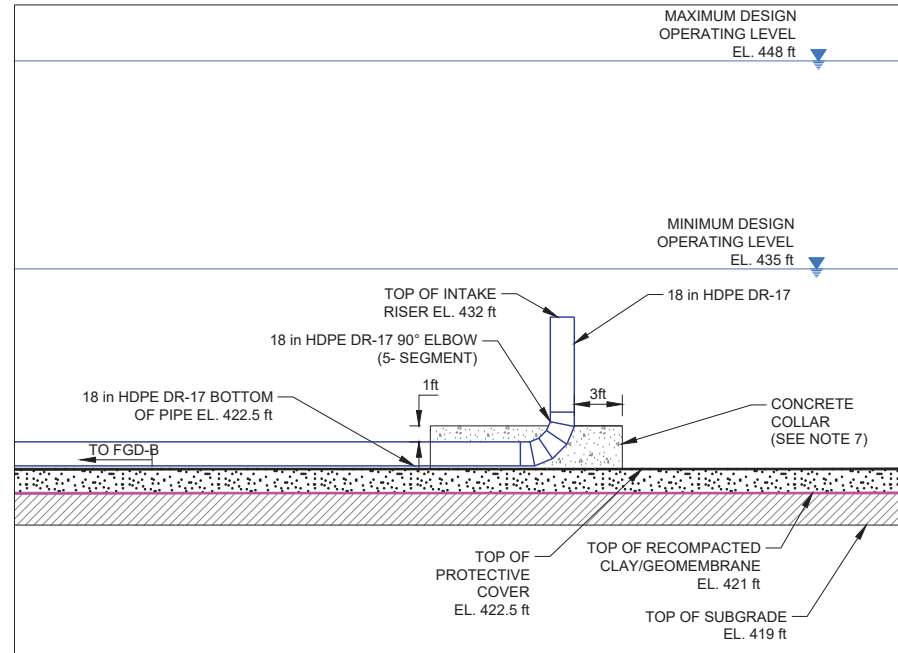
TITLE
**FGD-A POND TO FGD-B POND CROSSOVER PIPELINE PLAN
AND PROFILE**

PROJECT NO. 19129621 LUMINANT DRAWING NO. REV. 0 12 of 22 DRAWING 12

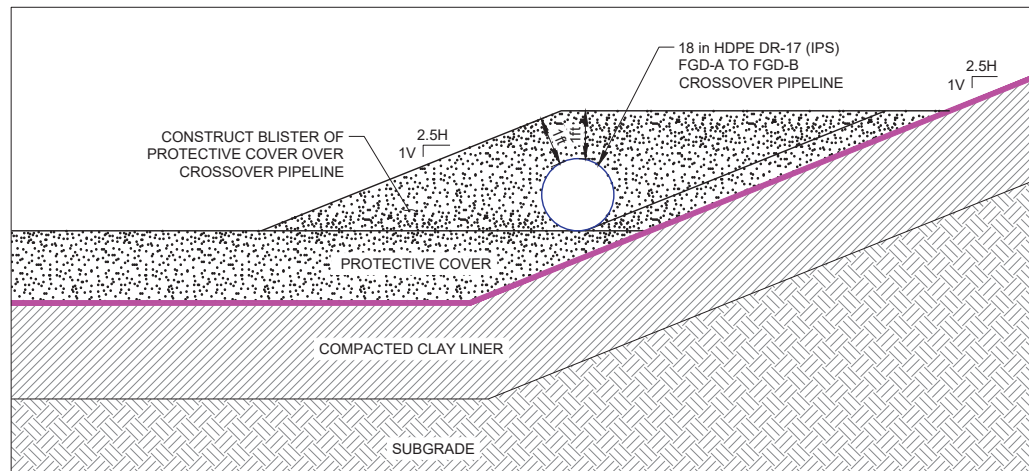
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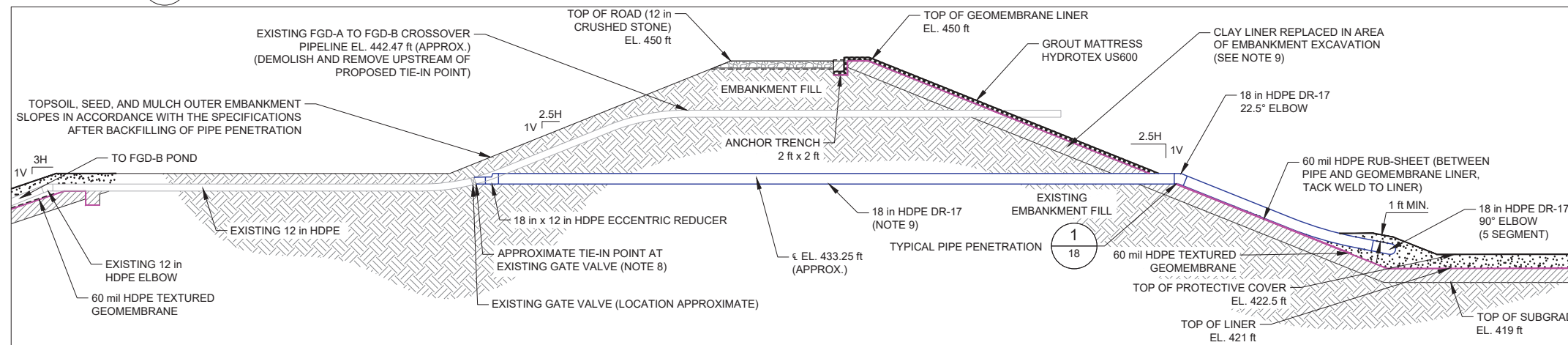
SCALE 1" = 6' **1** FGD-A TO FGD-B CROSSOVER PIPELINE INTAKE PLAN VIEW



SCALE 1" = 6' **A** FGD-A TO FGD-B CROSSOVER PIPELINE INTAKE PROFILE VIEW



SCALE N.T.S. **B** FGD-A TO FGD-B CROSSOVER PIPELINE PROTECTIVE COVER BLISTER



SCALE 1" = 10' **D** FGD-A TO FGD-B CROSSOVER PIPELINE EMBANKMENT CUT PROFILE

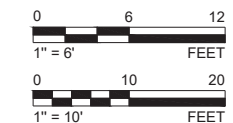
LEGEND

	430	PROPOSED TOP OF PROTECTIVE COVER GRADES
		EXISTING HDPE PIPING
		PROPOSED HDPE PIPING

- NOTE(S)**
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 - CONTRACTOR TO FIELD IDENTIFY TIE-IN LOCATION AND INDICATE ANY PROPOSED CHANGES TO TIE-IN FOR OWNER'S APPROVAL.
 - PIPE INSTALLATION THROUGH THE FGD-A POND EMBANKMENT SHALL BE COMPLETED DURING THE LINER RETROFIT WORK. EMBANKMENT FILL (MORE THAN 12 INCHES ABOVE THE PIPE) SHALL CONSIST OF SOILS EXCAVATED AS PART OF THE WORK AS APPROVED BY THE OWNER'S REPRESENTATIVE. IF EXCAVATED SOILS ARE DEEMED UNSUITABLE, EMBANKMENT FILL SHALL CONSIST OF IMPORTED EARTHEN MATERIALS APPROVED BY THE OWNER'S REPRESENTATIVE. EMBANKMENT FILL SHALL BE PLACED IN HORIZONTAL LOOSE LIFTS NOT EXCEEDING TEN (10) INCHES IN THICKNESS AND MOISTURE CONDITIONED TO 1 PERCENT BELOW TO 3 PERCENT ABOVE STANDARD PROCTOR (ASTM D698) OPTIMUM MOISTURE CONTENT. EMBANKMENT FILL SHALL BE COMPACTED TO A MINIMUM OF 95 PERCENT OF THE STANDARD PROCTOR MAXIMUM DRY DENSITY. CLAY LINER (OR GENERAL FILL OVERLAID BY EQUIVALENT OWNER-APPROVED GCL), GEOMEMBRANE LINER, AND PROTECTIVE COVER SHALL BE PLACED ON THE INSIDE FACE OF THE EMBANKMENT DURING THE LINER RETROFIT WORK IN ACCORDANCE WITH THE LINER QUALITY CONTROL PLAN.

- REFERENCE(S)**
- EXISTING GROUND TOPOGRAPHY IS TAKEN FROM AERIAL SURVEYS PERFORMED BY LUMINANT MINING ON JANUARY 8, 2020 AND FEBRUARY 17, 2020.
 - SURVEY CONTROL TAKEN FROM A DRAWING PREPARED BY SAM, INC. ENTITLED "SKETCH TO ACCOMPANY FIELD NOTE NO. 4851" SAM, INC. JOB NO. 26172-09. SITE CONTROL IS NAD83 TEXAS STATE PLANE CENTRAL ZONE. ELEVATIONS ARE BASED ON SITE BENCHMARKS AND ARE IN FEET-MEAN SEA LEVEL.

ISSUED FOR CONSTRUCTION



0	2021-09-16	ISSUED FOR CONSTRUCTION
REV.	YYYY-MM-DD	DESCRIPTION

BJP	KWG	AMS	TJS
DESIGNED	PREPARED	REVIEWED	APPROVED



CLIENT
LUMINANT POWER

CONSULTANT



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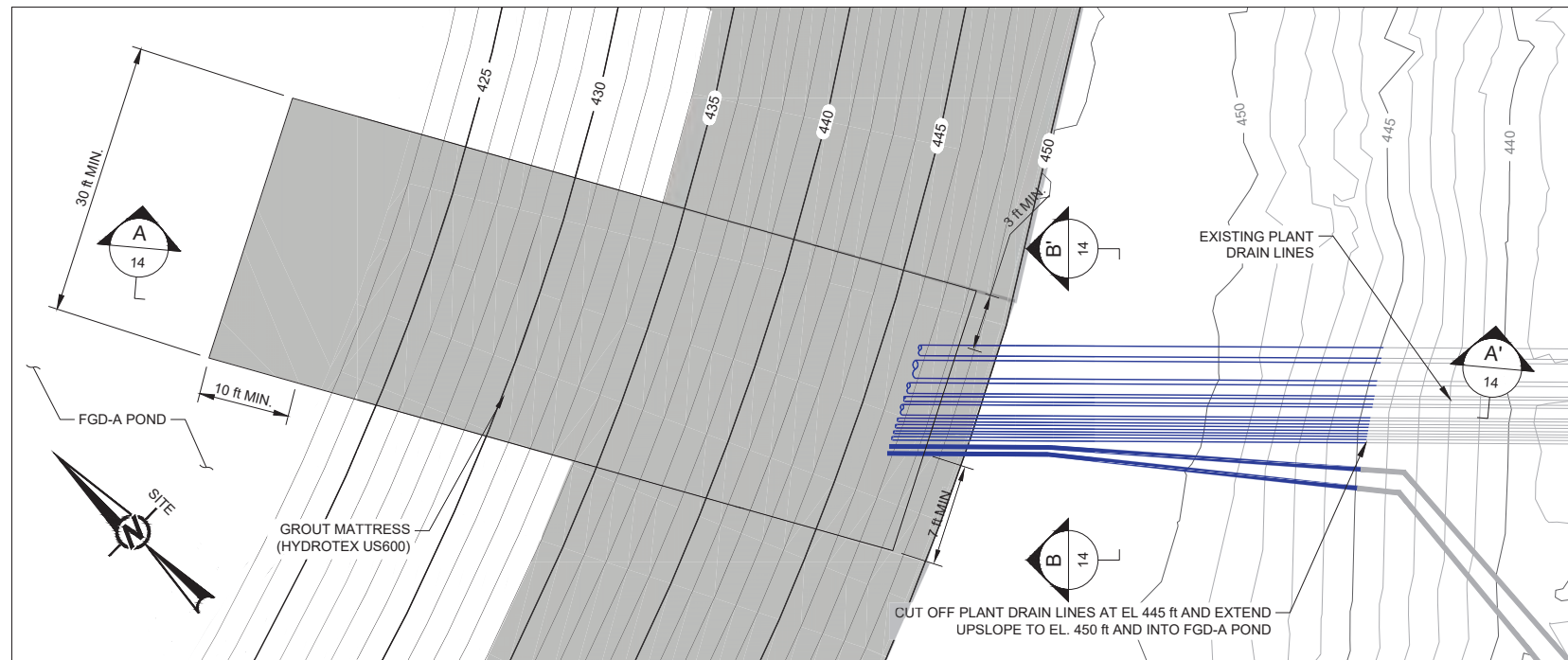
PROJECT
OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS

TITLE
FGD-A POND TO FGD-B POND CROSSOVER PIPELINE DETAILS

PROJECT NO.	LUMINANT DRAWING NO.	REV.	13 of 22	DRAWING
19129621		0		13

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1 in IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM A3 AND 1 in

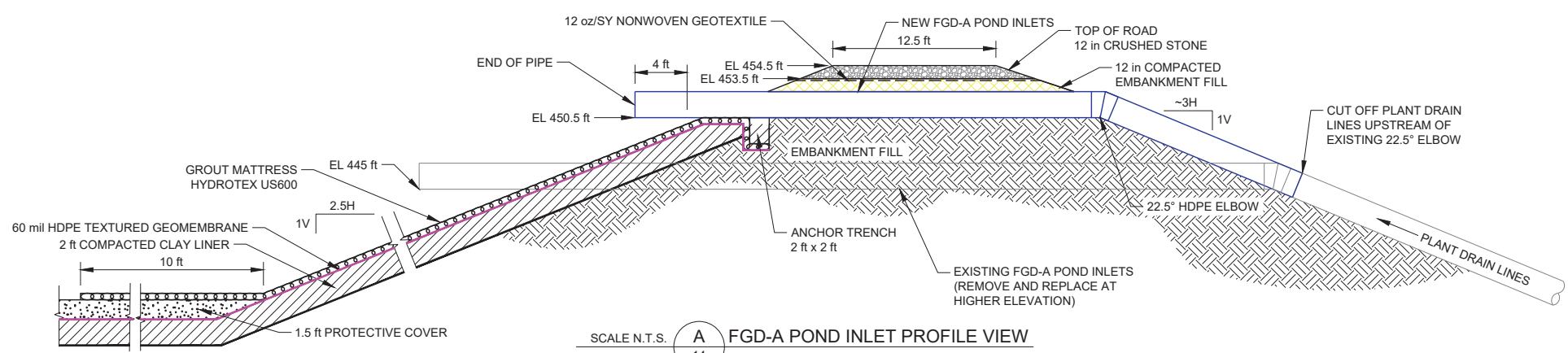


SCALE 1" = 10' **1** FGD-A POND INLET PLAN
14

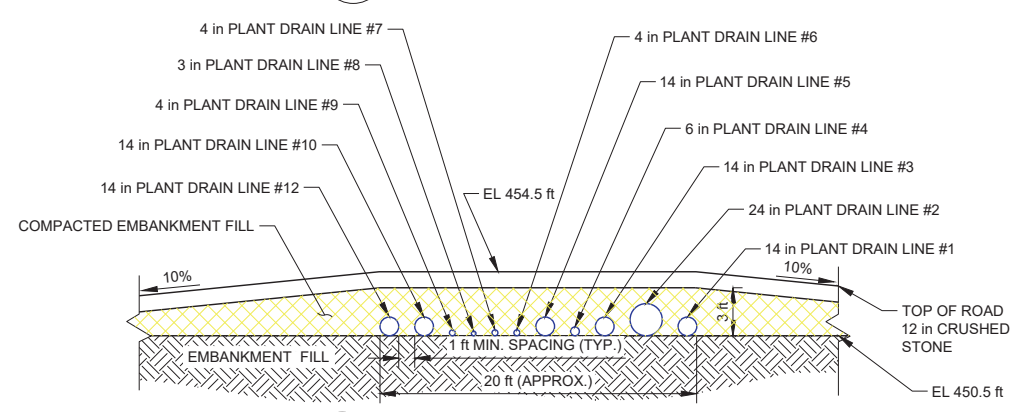
LEGEND

	EXISTING GRADES (REFERENCE 1)
	PROPOSED TOP OF PROTECTIVE COVER GRADES
	EXISTING HDPE PIPING
	PROPOSED HDPE PIPING
	GROUT MATTRESS (HYDROTEX US600)

- NOTE(S)**
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 - ALL NEW PIPING SHALL BE HIGH DENSITY POLYETHYLENE (HDPE) AND SHALL MATCH THE EXISTING INLET LINES (SEE TABLE ON DRAWING 2).
 - EXCAVATIONS SHALL BE COMPLETED AT MAXIMUM SLOPES OF 2H:1V IN ACCORDANCE WITH CROSS SECTION A ON DRAWING 19, OR AN ALTERNATE EXCAVATION CONFIGURATION THAT MEETS APPLICABLE OSHA AND LUMINANT STANDARDS.
 - UNDERGROUND PIPING (THROUGH THE FGD-A POND EMBANKMENT) SHALL BE BEDDED ON THREE (3) INCHES OF GRANULAR PIPE BEDDING MATERIAL AND EMBEDDED IN THE SAME MATERIAL TO TWELVE (12) INCHES ABOVE THE TOP OF THE PIPING. THE PIPE PENETRATION THROUGH THE GROUT MATTRESS, THE COMPACTED CLAY LINER, AND THE FIRST FIVE (5) FEET OF EMBANKMENT FILL SHALL NOT HAVE GRANULAR BEDDING OR BACKFILL.



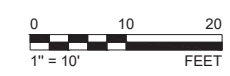
SCALE N.T.S. **A** FGD-A POND INLET PROFILE VIEW
14



SCALE N.T.S. **B** FGD-A POND INLET CROSS SECTION
14

- REFERENCE(S)**
- EXISTING GROUND TOPOGRAPHY IS TAKEN FROM AERIAL SURVEYS PERFORMED BY LUMINANT MINING ON JANUARY 8, 2020 AND FEBRUARY 17, 2020.
 - SURVEY CONTROL TAKEN FROM A DRAWING PREPARED BY SAM, INC. ENTITLED "SKETCH TO ACCOMPANY FIELD NOTE NO. 4851" SAM, INC. JOB NO. 26172-09. SITE CONTROL IS NAD83 TEXAS STATE PLANE CENTRAL ZONE. ELEVATIONS ARE BASED ON SITE BENCHMARKS AND ARE IN FEET-MEAN SEA LEVEL.

ISSUED FOR CONSTRUCTION



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0	2021-09-16	ISSUED FOR CONSTRUCTION	BJP	KWG	AMS	TJS
REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVED

SEAL

GOLDER ASSOCIATES INC.
TEXAS REGISTRATION F-2578

CLIENT
LUMINANT POWER

CONSULTANT

GOLDER
MEMBER OF WSP

HOUSTON NORTH OFFICE
14950 HEATHROW FOREST PKWY. SUITE 280
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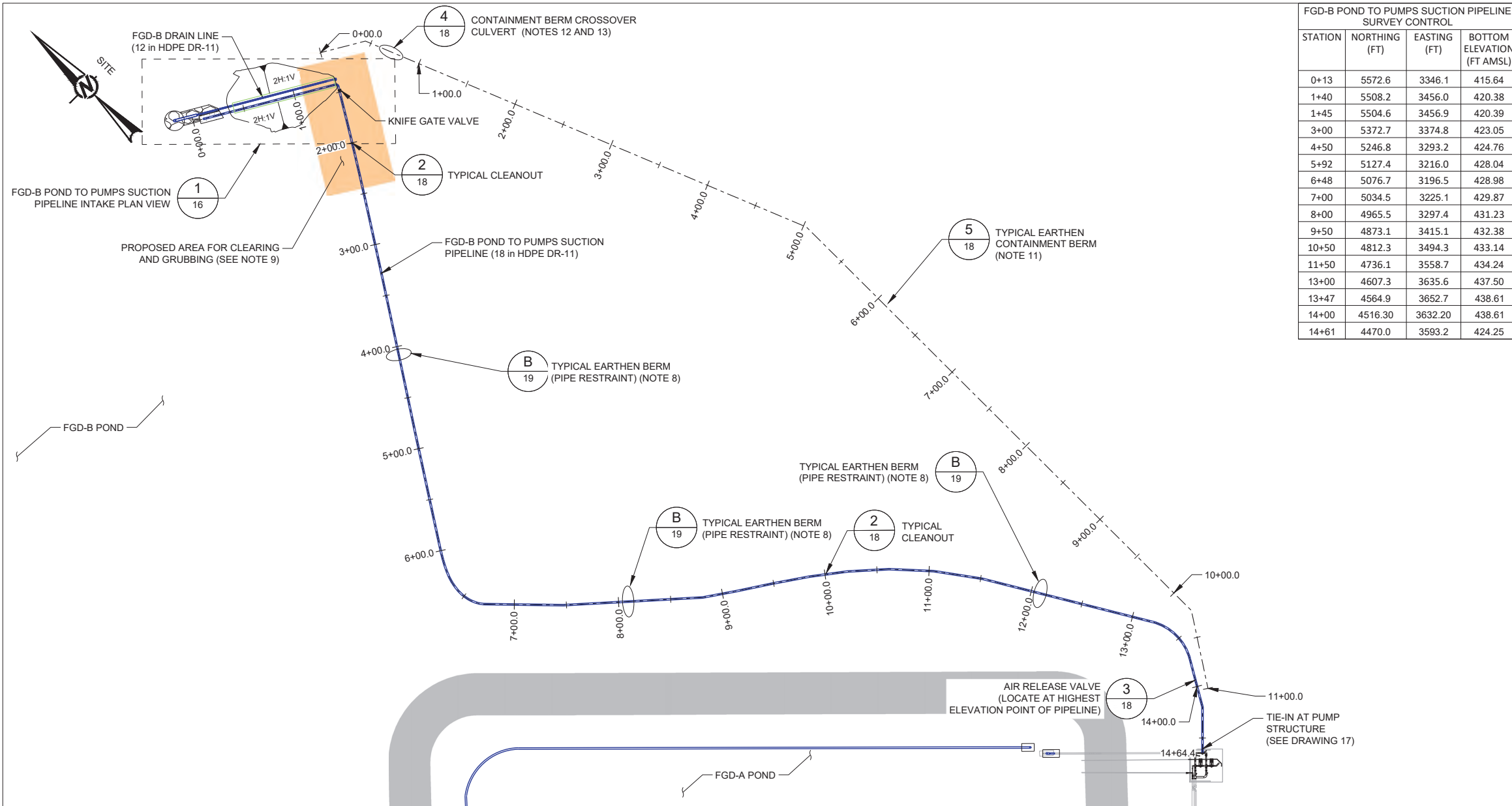
PROJECT
OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS

TITLE
FGD-A POND INLET DETAILS

PROJECT NO.	LUMINANT DRAWING NO.	REV.	14 of 22	DRAWING
19129621		0		14

1 in | IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM A NSD

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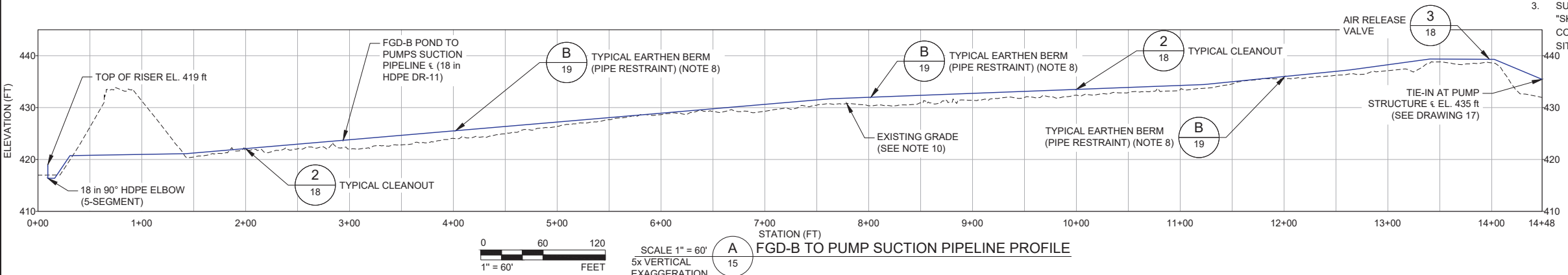


STATION	NORTHING (FT)	EASTING (FT)	BOTTOM ELEVATION (FT AMSL)
0+13	5572.6	3346.1	415.64
1+40	5508.2	3456.0	420.38
1+45	5504.6	3456.9	420.39
3+00	5372.7	3374.8	423.05
4+50	5246.8	3293.2	424.76
5+92	5127.4	3216.0	428.04
6+48	5076.7	3196.5	428.98
7+00	5034.5	3225.1	429.87
8+00	4965.5	3297.4	431.23
9+50	4873.1	3415.1	432.38
10+50	4812.3	3494.3	433.14
11+50	4736.1	3558.7	434.24
13+00	4607.3	3635.6	437.50
13+47	4564.9	3652.7	438.61
14+00	4516.30	3632.20	438.61
14+61	4470.0	3593.2	424.25

	EXISTING GRADES (REFERENCE 1 AND 2)
	PROPOSED TOP OF PROTECTIVE COVER GRADES
	EXISTING STEEL PIPING
	EXISTING HDPE PIPING
	PROPOSED HDPE PIPING

- NOTE(S)**
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 - ALL NEW PIPING SHALL BE HIGH DENSITY POLYETHYLENE (HDPE) DR-11 (IRON PIPE SIZING) SOLID WALL UNLESS OTHERWISE INDICATED.
 - EXCAVATIONS THROUGH FGD-B POND EMBANKMENT SHALL BE COMPLETED AT MAXIMUM SLOPES OF 2H:1V IN ACCORDANCE WITH CROSS SECTION A ON DRAWING 19, OR AN ALTERNATE EXCAVATION CONFIGURATION THAT MEETS APPLICABLE OSHA AND LUMINANT REQUIREMENTS. THE EXISTING GEOMEMBRANE LINER SHALL BE CLEANLY CUT AND GENTLY PEELLED AWAY FROM THE PROPOSED EXCAVATION. FOLLOWING COMPLETION OF THE PIPELINE, EMBANKMENT FILL, AND CLAY LINER (OR EMBANKMENT FILL OVERLAID BY EQUIVALENT OWNER-APPROVED GCL) CONSTRUCTION, THE GEOMEMBRANE SHALL BE LAID BACK AND WELDED USING GEOMEMBRANE CAPSTRIPS AS APPROPRIATE.
 - UNDERGROUND PIPING (THROUGH THE FGD-B POND EMBANKMENT) SHALL BE BEDDED ON THREE (3) INCHES OF GRANULAR PIPE BEDDING MATERIAL AND EMBEDDED IN THE SAME MATERIAL TO TWELVE (12) INCHES ABOVE THE TOP OF THE PIPING. THE PIPE PENETRATION THROUGH THE PROTECTIVE COVER, THE COMPACTED CLAY LINER, AND THE FIRST FIVE (5) FEET OF EMBANKMENT FILL SHALL NOT HAVE GRANULAR BEDDING OR BACKFILL.
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 - A SULFATE RESISTANT CONCRETE MIX DESIGN APPROVED BY THE OWNER'S REPRESENTATIVE SHALL HAVE A MINIMUM 28-DAY COMPRESSIVE STRENGTH OF 4,500 PSI. CONCRETE COLLAR TO EXTEND APPROXIMATELY THREE (3) FEET AROUND THE RISER PIPE AND TO HAVE A MINIMUM OF 12 INCHES OF COVER ABOVE THE PIPE.
 - EARTHEN BERM ANCHORAGES WILL BE PROVIDED AT APPROXIMATELY 400-FOOT INTERVALS ALONG THE FGD-B TO PUMPS SUCTION PIPELINE. PIPING BETWEEN THE EARTHEN BERMS SHALL BE SNAKED APPROXIMATELY 20 FEET OFF OF A STRAIGHT LINE ALIGNMENT WITH 20 FEET HORIZONTAL CLEARANCE TO ALLOW THE HDPE PIPES TO EXPAND OR CONTRACT.
 - CLEARING AND GRUBBING PLAN TO BE APPROVED BY OWNER.
 - LOCAL GRADING TO BE DONE ALONG THE ALIGNMENT TO MINIMIZE LOCALIZED HIGH AND LOW SPOTS.
 - EARTHEN CONTAINMENT BERM TO BE 4-FEET (MIN.) ABOVE EXISTING GRADES BETWEEN ALIGNMENT STATIONS 0+00 AND 2+50, AND TRANSITION TO BE 2-FEET (MIN.) ABOVE EXISTING GRADES BETWEEN ALIGNMENT STATIONS 2+50 AND 11+00.
 - CULVERT PIPING SHALL BE ADS N-12 ST IB HDPE PIPE OR EQUIVALENT APPROVED BY THE OWNER'S REPRESENTATIVE.
 - CULVERT THROUGH CONTAINMENT BERM SHALL BE SITUATED AT THE LOWEST ELEVATION ON THE UPSTREAM SIDE OF THE CONTAINMENT BERM AND SHALL BE ORIENTED TO ALLOW FOR DRAINAGE DURING PRECIPITATION EVENTS.

- REFERENCE(S)**
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ISSUED FOR BIDDING PURPOSES ONLY

REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVED
0	2021-01-06	ISSUED FOR BIDDING PURPOSES	BJP	KWG	AMS	TJS

SEAL

JEFFREY B. FASSETI
85675
PROFESSIONAL ENGINEER
STATE OF TEXAS

GOLDER ASSOCIATES INC.
TEXAS REGISTRATION F-2578

CLIENT
LUMINANT POWER

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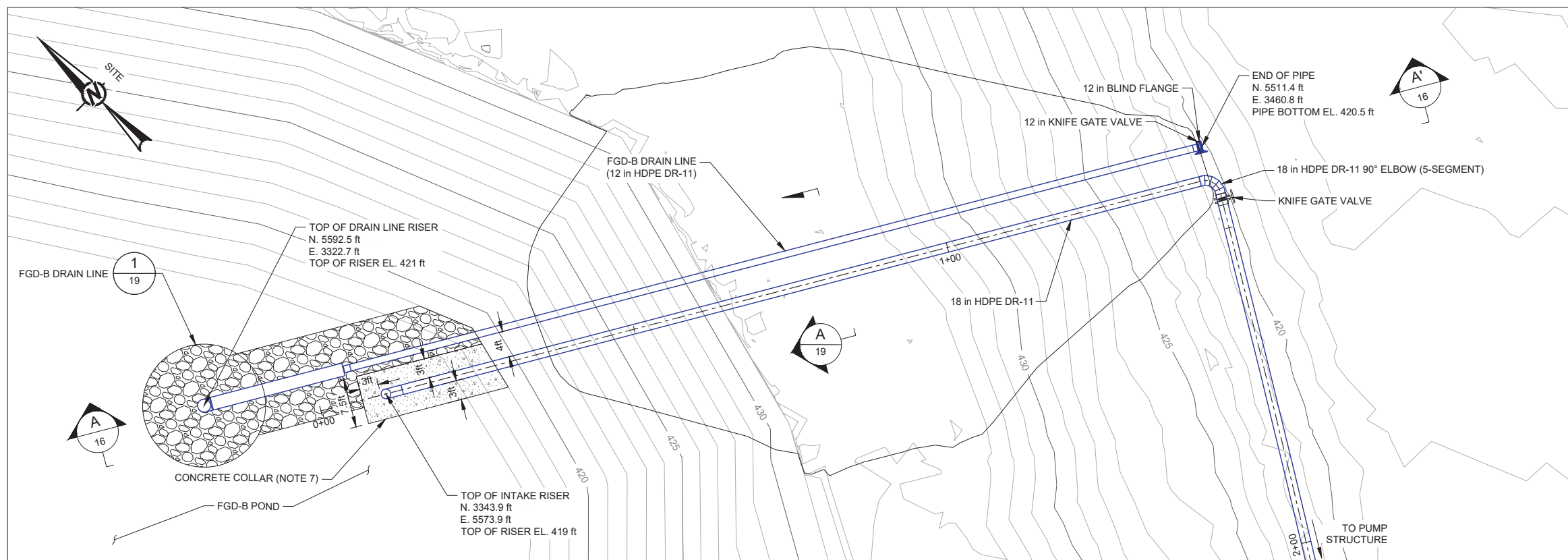
PROJECT
**OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS**

TITLE
FGD-B POND TO PUMPS SUCTION PIPELINE PLAN AND PROFILE

PROJECT NO. 19129621 | LUMINANT DRAWING NO. 0 | REV. 0 | 15 OF 22 | DRAWING 15

IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM A3/D

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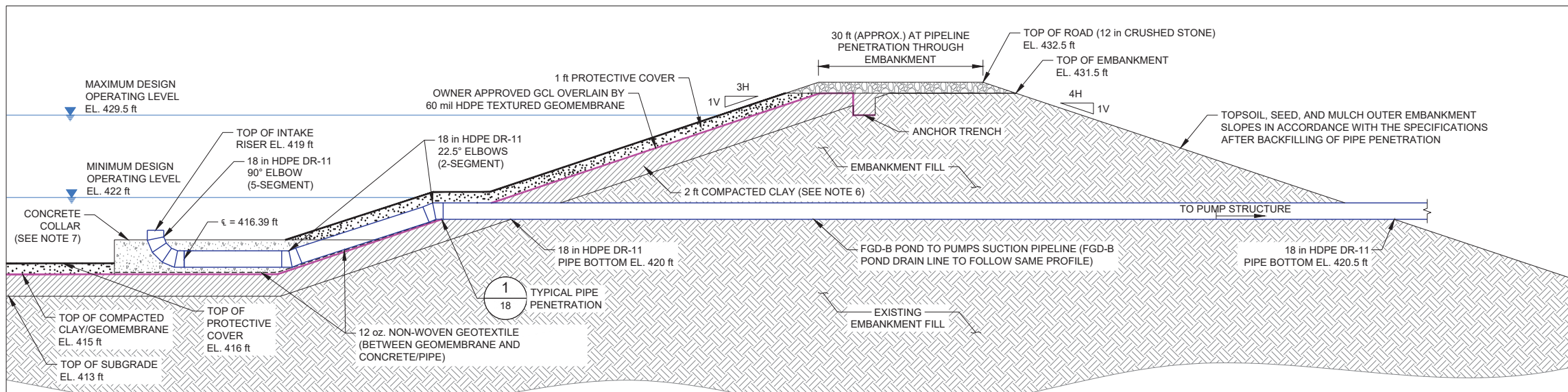
SCALE 1" = 10' 1 FGD-B POND TO PUMPS SUCTION PIPELINE INTAKE PLAN VIEW

LEGEND

	EXISTING GRADES (REFERENCE 1 AND 2)
	PROPOSED HDPE PIPING

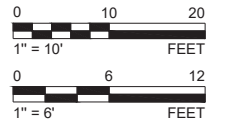
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 - ALL NEW PIPING SHALL BE HIGH DENSITY POLYETHYLENE (HDPE) DR-11 (IRON PIPE SIZING) SOLID WALL UNLESS OTHERWISE INDICATED.
 - EXCAVATIONS THROUGH FGD-B POND EMBANKMENT SHALL BE COMPLETED AT MAXIMUM SLOPES OF 2H:1V IN ACCORDANCE WITH CROSS SECTION A ON DRAWING 19, OR AN ALTERNATE EXCAVATION CONFIGURATION THAT MEETS APPLICABLE OSHA AND LUMINANT REQUIREMENTS. THE EXISTING GEOMEMBRANE LINER SHALL BE CLEANLY CUT AND GENTLY PEELED AWAY FROM THE PROPOSED EXCAVATION. FOLLOWING COMPLETION OF THE PIPELINE, EMBANKMENT FILL, AND CLAY LINER (OR EMBANKMENT FILL OVERLAID BY EQUIVALENT OWNER-APPROVED GCL) CONSTRUCTION, THE GEOMEMBRANE SHALL BE LAID BACK AND WELDED USING GEOMEMBRANE CAPSTRIPS AS APPROPRIATE.
 - UNDERGROUND PIPING (THROUGH THE FGD-B EMBANKMENT) SHALL BE BEDDED ON THREE (3) INCHES OF GRANULAR PIPE BEDDING MATERIAL AND EMBEDDED IN THE SAME MATERIAL TO TWELVE (12) INCHES ABOVE THE TOP OF THE PIPING. THE PIPE PENETRATION THROUGH THE PROTECTIVE COVER, THE COMPACTED CLAY LINER, AND THE FIRST FIVE (5) FEET OF EMBANKMENT FILL SHALL NOT HAVE GRANULAR BEDDING OR BACKFILL.
 - NO PIPING OR CONCRETE SHOULD BE IN DIRECT CONTACT WITH THE GEOMEMBRANE. A 12-OZ NON-WOVEN GEOTEXTILE SHALL BE PLACED BETWEEN THE CONCRETE AND THE GEOMEMBRANE.
 - A SULFATE RESISTANT CONCRETE MIX DESIGN APPROVED BY THE OWNER'S REPRESENTATIVE SHALL HAVE A MINIMUM 28-DAY COMPRESSIVE STRENGTH OF 4,500 PSI. CONCRETE COLLAR TO EXTEND APPROXIMATELY THREE (3) FEET AROUND THE RISER PIPE AND TO HAVE A MINIMUM OF 12 INCHES OF COVER ABOVE THE PIPE.
 - EMBANKMENT FILL (MORE THAN 12 INCHES ABOVE THE PIPE) SHALL CONSIST OF SOILS EXCAVATED AS PART OF THE WORK AS APPROVED BY THE OWNER'S REPRESENTATIVE. IF EXCAVATED SOILS ARE DEEMED UNSUITABLE, EMBANKMENT FILL SHALL CONSIST OF IMPORTED EARTHEN MATERIALS APPROVED BY THE OWNER'S REPRESENTATIVE. EMBANKMENT FILL SHALL BE PLACED IN HORIZONTAL LOOSE LIFTS NOT EXCEEDING TEN (10) INCHES IN THICKNESS AND MOISTURE CONDITIONED TO 1 PERCENT BELOW TO 3 PERCENT ABOVE STANDARD PROCTOR (ASTM D698) OPTIMUM MOISTURE CONTENT. EMBANKMENT FILL SHALL BE COMPACTED TO A MINIMUM OF 95 PERCENT OF THE STANDARD PROCTOR MAXIMUM DRY DENSITY. CLAY LINER (OR GENERAL FILL OVERLAID BY EQUIVALENT OWNER-APPROVED GCL), GEOMEMBRANE LINER, AND PROTECTIVE COVER SHALL BE PLACED ON THE INSIDE FACE OF THE EMBANKMENT IN ACCORDANCE WITH THE LINER QUALITY CONTROL PLAN AFTER CONSTRUCTING THE PIPELINES THROUGH THE EMBANKMENT.

- REFERENCE(S)**
- EXISTING GROUND TOPOGRAPHY IS TAKEN FROM AERIAL SURVEYS PERFORMED BY LUMINANT MINING ON JANUARY 8, 2020 AND FEBRUARY 17, 2020.
 - AS-CONSTRUCTED SURVEY OF FGD-B POND PERFORMED BY SAM, INC. ON DECEMBER 7, 2011.
 - SURVEY CONTROL TAKEN FROM A DRAWING PREPARED BY SAM, INC. ENTITLED "SKETCH TO ACCOMPANY FIELD NOTE NO. 4851" SAM, INC. JOB NO. 26172-09. SITE CONTROL IS NAD83 TEXAS STATE PLANE CENTRAL ZONE. ELEVATIONS ARE BASED ON SITE BENCHMARKS AND ARE IN FEET-MEAN SEA LEVEL.



SCALE 1" = 6' A FGD-B POND TO PUMPS SUCTION PIPELINE INTAKE PROFILE VIEW

ISSUED FOR CONSTRUCTION



REV.	2021-09-16	ISSUED FOR CONSTRUCTION	BJP	KWG	AMS	TJS
DESIGNED	PREPARED	REVIEWED	APPROVED			

SEAL

GOLDER ASSOCIATES INC.
TEXAS REGISTRATION F-2578

CLIENT
LUMINANT POWER

CONSULTANT

GOLDER
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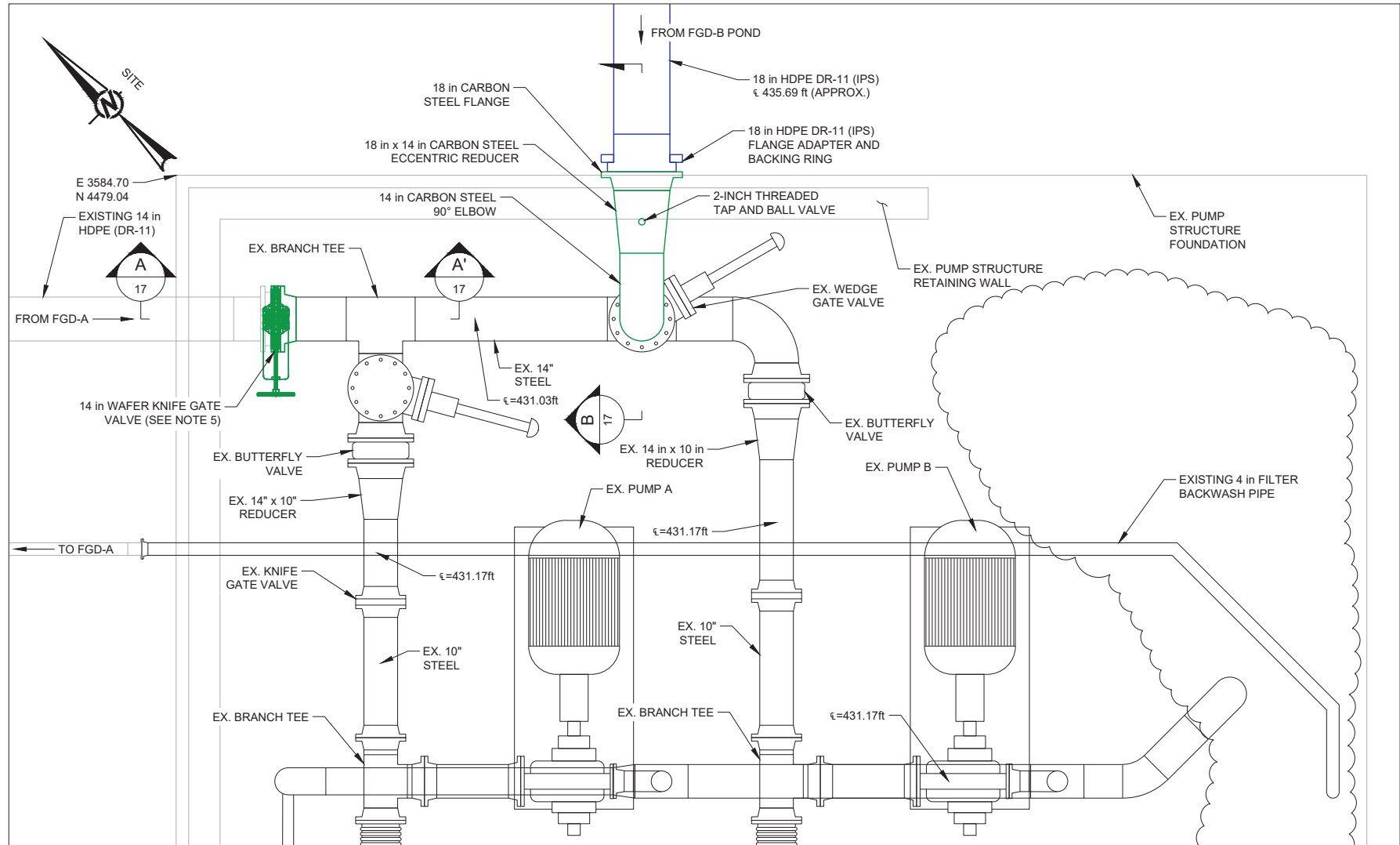
PROJECT
**OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS**

TITLE
FGD-B POND TO PUMPS SUCTION PIPELINE INTAKE

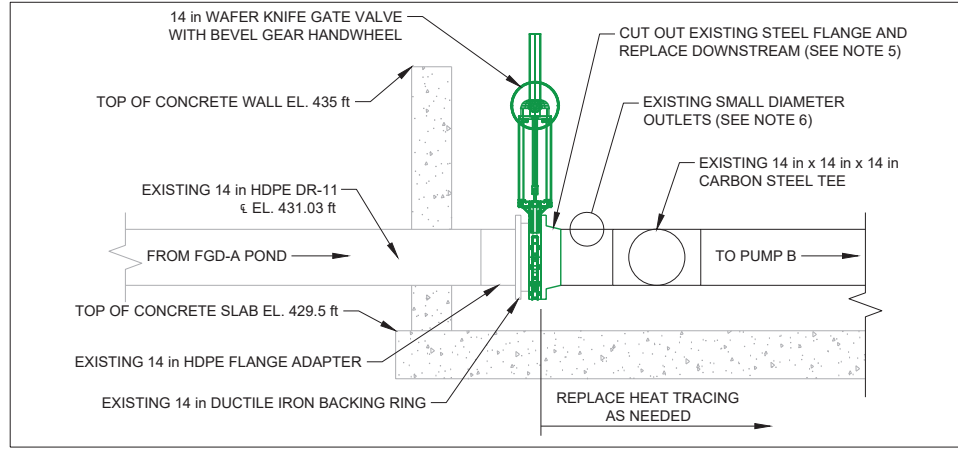
PROJECT NO. 19129621	LUMINANT DRAWING NO.	REV. 0	16 of 22	DRAWING 16
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IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM A3 AND 1 in

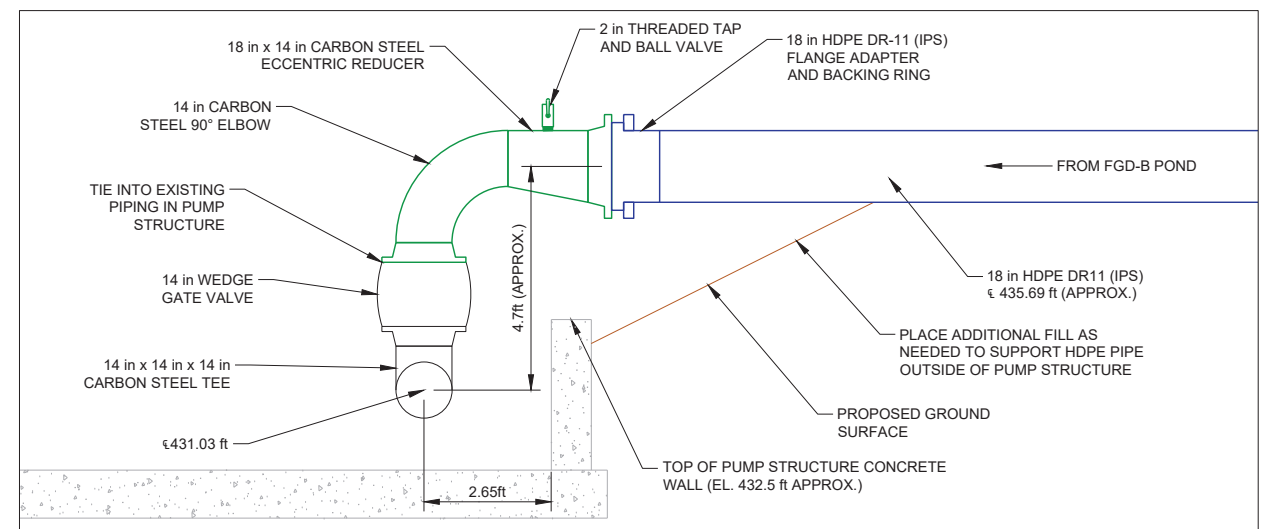
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PUMP STRUCTURE PIPING PLAN VIEW
SCALE N.T.S.



SCALE SCALE **A** SECTION A-A'
17



SCALE N.T.S. **B** SECTION B-B'
17

LEGEND

	EXISTING STEEL PIPING
	EXISTING HDPE PIPING
	PROPOSED STEEL PIPING
	PROPOSED HDPE PIPING

- NOTE(S)**
- ALL LUMINANT AND APPLICABLE OSHA HEALTH AND SAFETY REQUIREMENTS SHALL BE FOLLOWED DURING EXECUTION OF THE WORK.
 - CONTRACTOR IS RESPONSIBLE FOR LOCATING AND PROTECTING ALL EXISTING UNDERGROUND, ABOVE-GRADE, AND OVERHEAD UTILITIES.
 - ALL NEW PIPING WITHIN THE EXISTING PUMP STRUCTURE SHALL BE STD SCHEDULE ERW A53 CARBON STEEL.
 - TIE-IN CONFIGURATIONS AND DIMENSIONS SHOWN ARE BASED ON TYPICAL DIMENSIONS FOR FITTINGS AND VALVES. ACTUAL DIMENSIONS MAY VARY BY MANUFACTURER AND WILL REQUIRE FIELD ADJUSTMENTS.
 - CONTRACTOR SHALL CUT OUT EXISTING 14 in CARBON STEEL FLANGE AND APPROXIMATELY THREE (3) INCHES OF CARBON STEEL PIPE (LENGTH TO BE VERIFIED BY CONTRACTOR BASED ON ACTUAL 14 in WAFER KNIFE GATE VALVE PROCURED). A NEW 14 in CARBON STEEL FLANGE SHALL BE WELDED TO THE EXISTING PIPE TO ACCOMMODATE THE PROPOSED VALVE.
 - THE TWO (2) EXISTING SMALL DIAMETER (APPROXIMATELY 1-1/4 in) HEAT-TRACED OUTLETS EQUIPPED WITH BALL VALVES SHALL BE RELOCATED DOWNSTREAM APPROXIMATELY SIX (6) INCHES TO ALLOW THE EXISTING CARBON STEEL FLANGE TO BE MOVED DOWNSTREAM FOR THE PROPOSED 14 in WAFER KNIFE GATE VALVE. LOCATION OF THE RELOCATED OUTLETS TO BE APPROVED BY OWNER. OUTLETS SHALL BE HEAT-TRACED.

- REFERENCE(S)**
- EXISTING PUMP STRUCTURE DETAILS FROM DRAWING A2YF00-0-CD-1-YD.00.PL-08 REVISION 3 DATED AUGUST 28, 1998.
 - EXISTING PIPING DETAILS FROM PIPING ISOMETRIC DRAWINGS:
 - A2YF0-IS-5-WR.0015-01 DATED JANUARY 11, 2008
 - A2YF0-IS-5-WR.0020-01 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0020-02 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0030-01 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0030-02 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0040-01 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0050-01 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0050-02 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0050-03 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0060-01 DATED DECEMBER 16, 2008
 - A2YF0-IS-5-WR.0060-02 DATED FEBRUARY 14, 2008
 - A2YF0-IS-5-WR.0060-03 DATED FEBRUARY 29, 2008
 - A2YF0-IS-5-WR.0065-01 DATED APRIL 9, 2008

ISSUED FOR CONSTRUCTION

0	2021-09-16	ISSUED FOR CONSTRUCTION	BJP	KWG	AMS	TJS
REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVED

SEAL

JEFFREY B. TASSETT
85675
STATE OF TEXAS
LICENSED PROFESSIONAL ENGINEER

GOLDER ASSOCIATES INC.
TEXAS REGISTRATION F-2578

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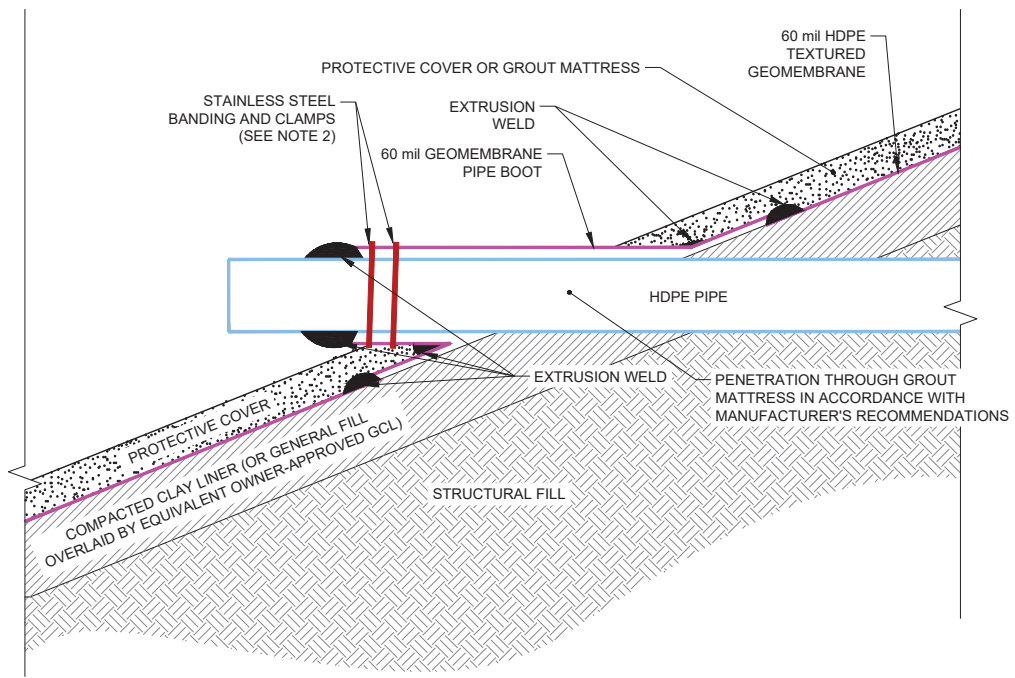
PROJECT
OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS

TITLE
PUMP STRUCTURE PROPOSED PIPING

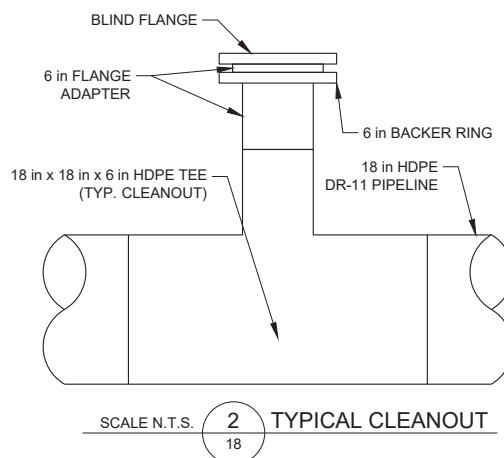
PROJECT NO. 19129621 LUMINANT DRAWING NO. REV. 0 17 of 22 DRAWING 17

1 in IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM ANSI D

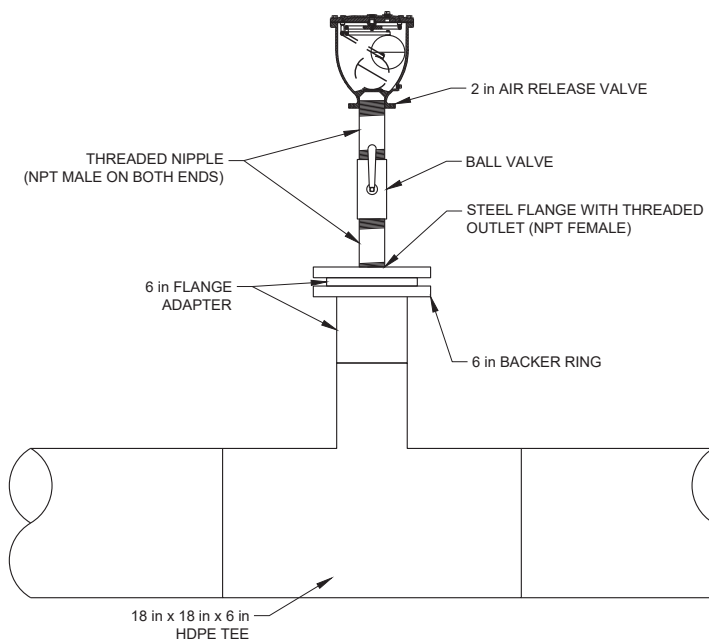
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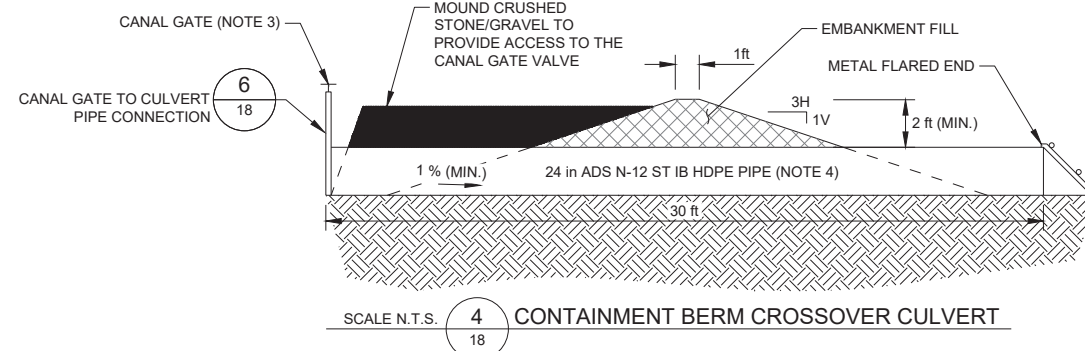
SCALE N.T.S. 1 TYPICAL PIPE PENETRATION
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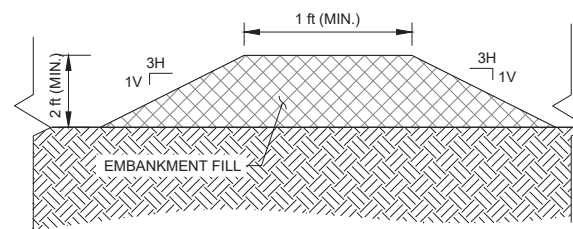
SCALE N.T.S. 2 TYPICAL CLEANOUT
18



SCALE N.T.S. 3 TYPICAL AIR VALVE DETAIL
18

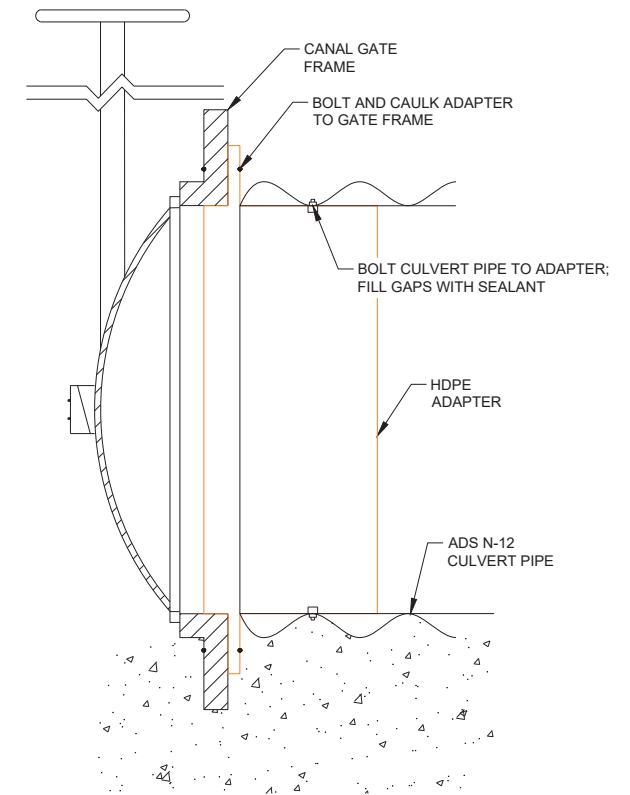


SCALE N.T.S. 4 CONTAINMENT BERM CROSSOVER CULVERT
18



SCALE N.T.S. 5 TYPICAL EARTHEN CONTAINMENT BERM
18

- NOTE(S)**
- ALL LUMINANT AND APPLICABLE OSHA HEALTH AND SAFETY REQUIREMENTS SHALL BE FOLLOWED DURING EXECUTION OF THE WORK.
 - CONTINUOUS ONE-HALF-INCH STAINLESS STEEL CLAMPS WITH A GASKET BETWEEN THE HDPE PIPE AND HDPE LINER BELOW THE STEEL CLAMPS, AND A CONTINUOUS STRIP OF NEOPRENE RUBBER CUSHION BETWEEN THE STAINLESS STEEL CLAMPS AND THE HDPE LINER.
 - THE CULVERT CANAL GATE VALVE SHALL BE A WATERMAN C-10 CANAL GATE WITH HDPE ADAPTER, TUBE SEAL, AND BACK FRAME ATTACHMENTS OR AN EQUIVALENT APPROVED BY THE OWNER'S REPRESENTATIVE. CANAL GATE VALVES AND FITTINGS SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURERS RECOMMENDATIONS.
 - CULVERT PIPING SHALL BE ADS N-12 ST IB HDPE PIPE OR EQUIVALENT APPROVED BY THE OWNER'S REPRESENTATIVE.
 - CULVERT FITTINGS (METAL FLARED END SECTIONS, ETC.) SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS.
 - CULVERT SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS.
 - CONTRACTOR SHALL USE CARE WHEN COMPACTING EMBANKMENT FILL AROUND THE CULVERT AND SHALL USE HAND AND/OR REMOTE COMPACTION EQUIPMENT UNTIL THE PIPE HAS APPROXIMATELY 2-FEET OF COVER.



SCALE N.T.S. 6 CANAL GATE TO CULVERT PIPE CONNECTION
18

ISSUED FOR CONSTRUCTION

REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVED
0	2021-09-16	ISSUED FOR CONSTRUCTION	BJP	KWG	AMS	TJS

SEAL

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85675
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GOLDER ASSOCIATES INC.
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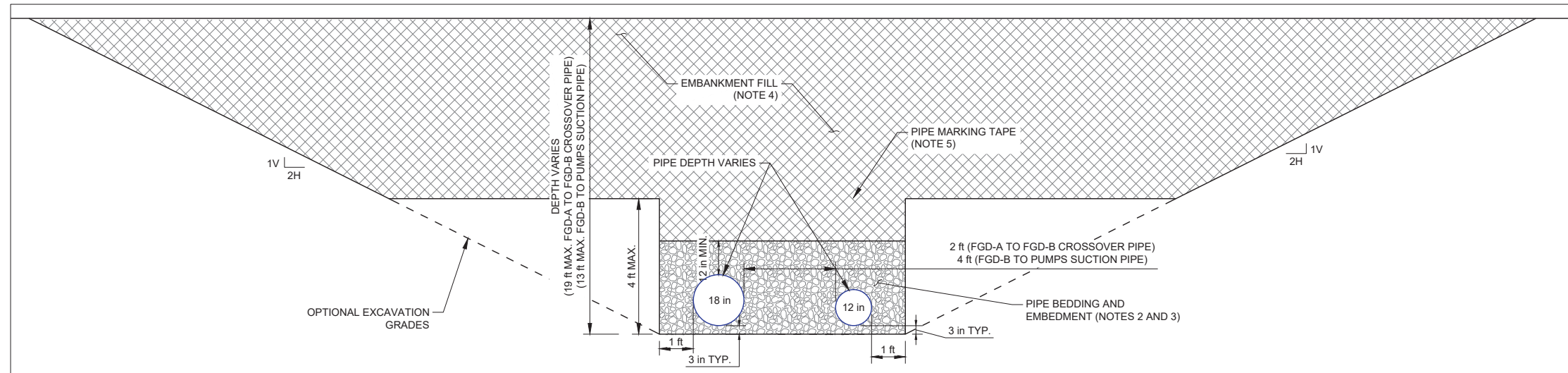
PROJECT
**OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS**

TITLE
PIPING DETAILS - I OF II

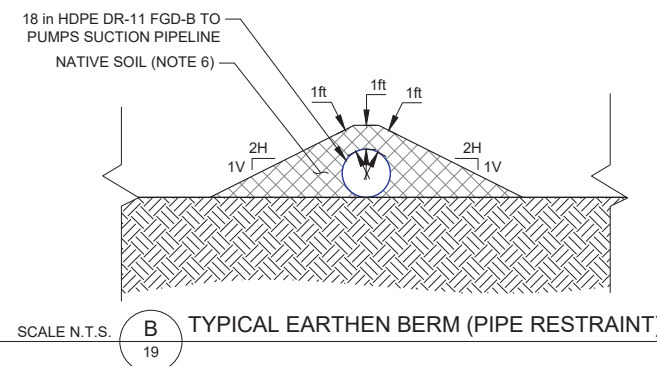
PROJECT NO.	LUMINANT DRAWING NO.	REV.	18 of 22	DRAWING
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1 in IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM ANSI D

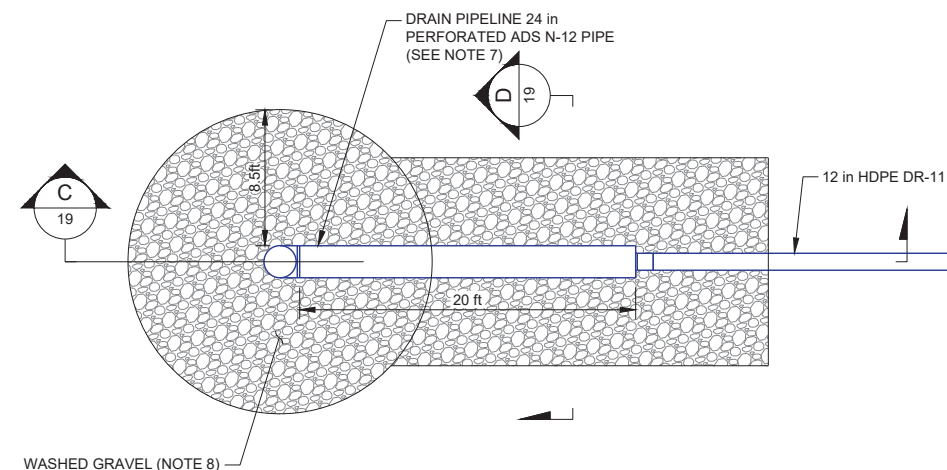
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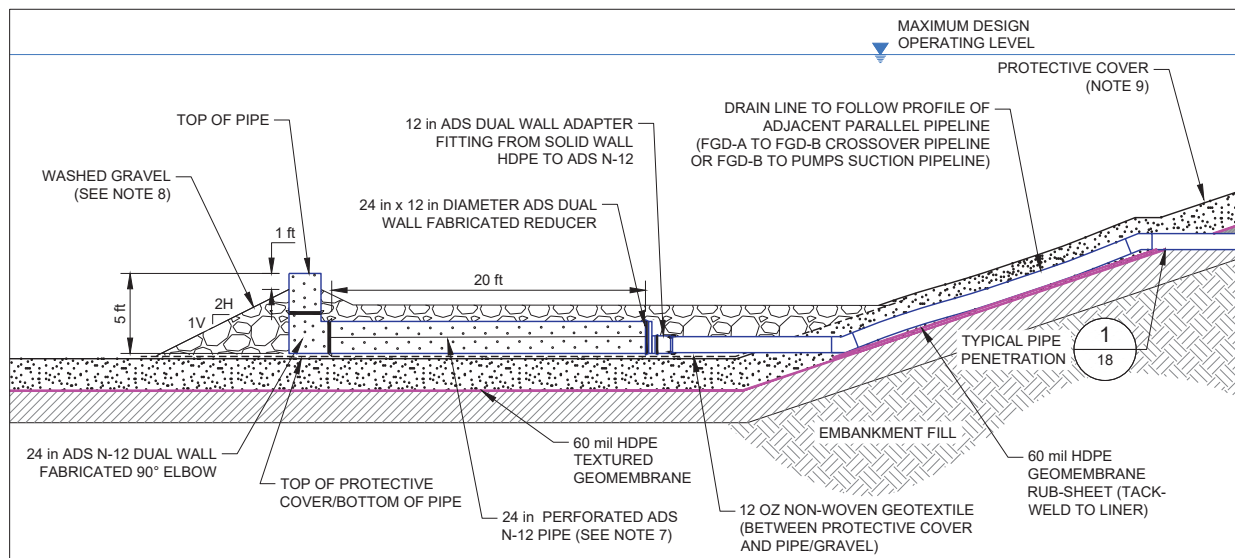
SCALE N.T.S. **A** TYPICAL PIPE BACKFILL SECTION
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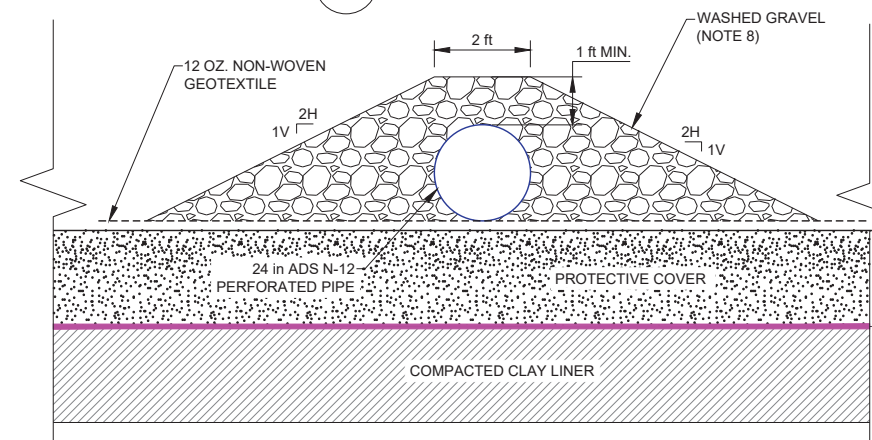
SCALE N.T.S. **B** TYPICAL EARTHEN BERM (PIPE RESTRAINT)
19



SCALE N.T.S. **1** TYPICAL DRAIN LINE PLAN VIEW
19



SCALE N.T.S. **C** TYPICAL DRAIN LINE PROFILE
19



SCALE N.T.S. **D** TYPICAL DRAIN LINE CROSS SECTION
19

NOTE(S)

- ALL LUMINANT AND APPLICABLE OSHA HEALTH AND SAFETY REQUIREMENTS SHALL BE FOLLOWED DURING EXECUTION OF THE WORK.
- PIPE BEDDING AND EMBEDMENT SHALL CONSIST OF ON-SITE OR IMPORTED EARTHEN MATERIAL CLASSIFYING UNDER ASTM D2487 AS WELL-GRADED SAND (SW OR SW-SM) OR WELL-GRADED GRAVEL (GW OR GW-GM) OR AS OTHERWISE APPROVED IN WRITING BY THE OWNER'S REPRESENTATIVE. PIPE BEDDING SHALL CONTAIN NO PARTICLES LARGER THAN 0.5-INCH, AND FREE FROM ROOTS, DEBRIS, OR ANY OTHER SUBSTANCE THAT WOULD HARM THE PIPE OR MIGHT IMPAIR THE PERFORMANCE OF THE MATERIAL AS BEDDING FOR THE PIPE. FINAL MATERIAL SELECTION SHALL BE APPROVED BY THE OWNER'S REPRESENTATIVE.
- UNDERGROUND PIPING SHALL BE BEDDED ON THREE (3) INCHES OF GRANULAR PIPE BEDDING MATERIAL AND EMBEDDED IN THE SAME MATERIAL TO TWELVE (12) INCHES ABOVE THE TOP OF THE PIPING. THE MATERIAL DIRECTLY ABOVE THE PIPE IN THE EMBEDMENT ZONE SHALL BE ONLY LIGHTLY COMPACTED TO AVOID DISTORTING THE PIPE.
- EMBANKMENT FILL (MORE THAN 12 INCHES ABOVE THE PIPE) SHALL CONSIST OF SOILS EXCAVATED AS PART OF THE WORK AS APPROVED BY THE OWNER'S REPRESENTATIVE. IF EXCAVATED SOILS ARE DEEMED UNSUITABLE, EMBANKMENT FILL SHALL CONSIST OF IMPORTED EARTHEN MATERIALS APPROVED BY THE OWNER'S REPRESENTATIVE. EMBANKMENT FILL SHALL BE PLACED IN HORIZONTAL LOOSE LIFTS NOT EXCEEDING TEN (10) INCHES IN THICKNESS AND MOISTURE CONDITIONED TO 1 PERCENT BELOW TO 3 PERCENT ABOVE STANDARD PROCTOR (ASTM D698) OPTIMUM MOISTURE CONTENT. EMBANKMENT FILL SHALL BE COMPACTED TO A MINIMUM OF 95 PERCENT OF THE STANDARD PROCTOR MAXIMUM DRY DENSITY.
- FOR ALL UNDERGROUND PIPING, MARKING TAPE ENABLING DETECTION BY METAL DETECTOR (AS INDICATED IN THE SPECIFICATIONS) SHALL BE LOCATED ABOVE THE PIPE AT A DEPTH OF 1 TO 2 FEET BELOW THE FINISHED GRADE.
- MATERIAL FOR EARTHEN BERM USED TO ANCHOR HDPE PIPE TO BE SPECIFIED BY OWNER. EARTHEN BERM TO EXTEND 6 FEET ALONG LENGTH OF PIPE.
- DRAIN LINE PIPING WITHIN BOTH PONDS TO BE PERFORATED 24 inch ADS N-12 ST IB (SOIL TIGHT) PIPE AND FITTINGS. ADS PIPE TO BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.
- PERFORATED DRAIN LINE PIPING WITHIN THE POND TO BE SURROUNDED WITH WASHED GRAVEL (GRAVEL TO BE APPROVED BY OWNER) AS SHOWN ON THE DRAWINGS (I.E. MINIMUM 12 INCHES AROUND THE DRAIN PIPE).
- EXTEND PROTECTIVE COVER TO EMBANKMENT CREST IN FGD-B POND, PROTECTIVE COVER ENDS AT ELEV. 425.5 FT IN FGD-A POND.

ISSUED FOR CONSTRUCTION

SEAL



GOLDER ASSOCIATES INC.
TEXAS REGISTRATION F-2578

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PROJECT
**OAK GROVE STEAM ELECTRIC STATION
FGD-A POND RETROFIT
ROBERTSON COUNTY, TEXAS**

TITLE
PIPING DETAILS - II OF II

REV.	YYYY-MM-DD	DESCRIPTION
0	2021-09-16	ISSUED FOR CONSTRUCTION

DESIGNED	PREPARED	REVIEWED	APPROVED
BJP	KWG	AMS	TJS

PROJECT NO.	LUMINANT DRAWING NO.	REV.	19 of 22	DRAWING
19129621		0		19

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CONTROL POINT TABLE table with 4 columns: POINT NO., NORTHING (FT), EASTING (FT), ELEVATION (FT). Rows 1388-1409.

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ISSUED FOR CONSTRUCTION

0 2021-09-16 ISSUED FOR CONSTRUCTION

REV. YYYY-MM-DD DESCRIPTION

JBF RS JBF JBF
DESIGNED PREPARED REVIEWED APPROVED

SEAL



GOLDER ASSOCIATES INC. TEXAS REGISTRATION F-2578

CLIENT LUMINANT POWER

CONSULTANT



HOUSTON NORTH OFFICE 14950 HEATHROW FOREST PKWY, STE 280 HOUSTON, TEXAS 77032 USA [+1] (281) 821-6868 www.golder.com

PROJECT OAK GROVE STEAM ELECTRIC STATION FGD-A POND RETROFIT ROBERTSON COUNTY, TEXAS

TITLE AS-CONSTRUCTED CLAY POINT TABLE

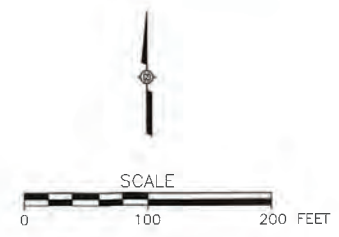
PROJECT NO. 19129621 LUMINANT DRAWING NO. REV. 0 20 of 22 DRAWING 20

1 in IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM ANSI B




APPENDIX B

FGD-A Liner Retrofit – As-Built Surveys

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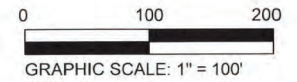
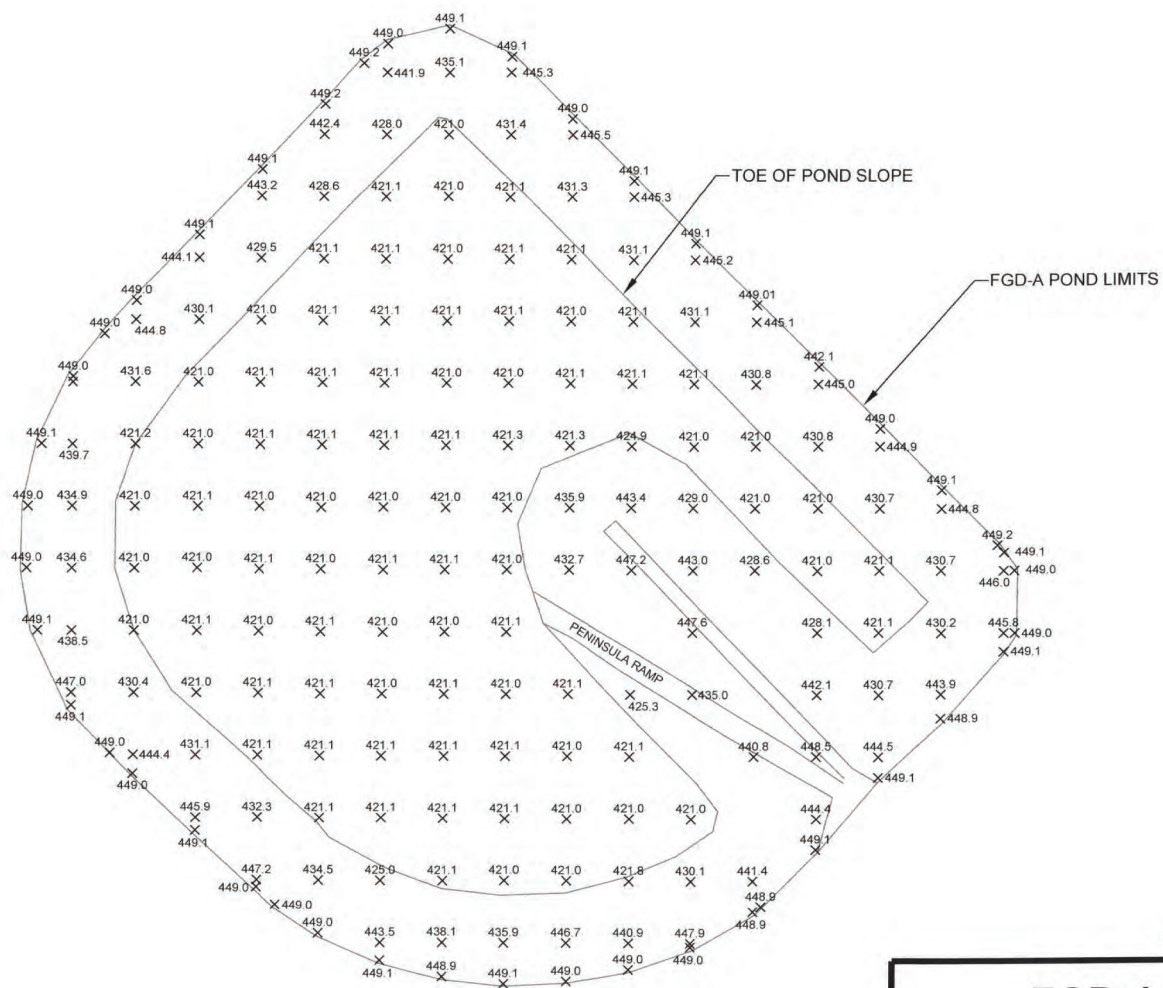
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-  GCL PANEL
-  GCL PANEL NUMBER
-  BREAKLINES



NOTE:
 1. GCL PANEL PLACEMENT AS BUILT WAS PREPARED USING FIELD GEOSYNTHETIC INSTALLATION LOGS. GCL PANELS DO NOT REPRESENT SURVEYED LOCATIONS.

DRAWING TITLE GCL PANEL PLACEMENT AS BUILT	REV	DATE	DESCRIPTION
PROJECT TITLE FGD-A POND RETROFIT	TEXAS BOARD OF PROFESSIONAL ENGINEERS REG. NO. 7-5497		
CLIENT OAK GROVE STEAM ELECTRIC STATION LUMINANT	ROBERTSON COUNTY, TEXAS		
SCS ENGINEERS STEARNS, CONRAD AND SCHMIDT 1305 BIRCH FOREST, SUITE 204, HOUSTON, TX 77077 PH (281) 283-8888 FAX (281) 283-2818 WWW.SCS-ENR.COM	DATE 07/20/2021	SCALE AS SHOWN	FIGURE NO. 1



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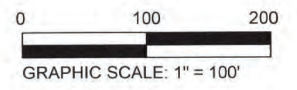
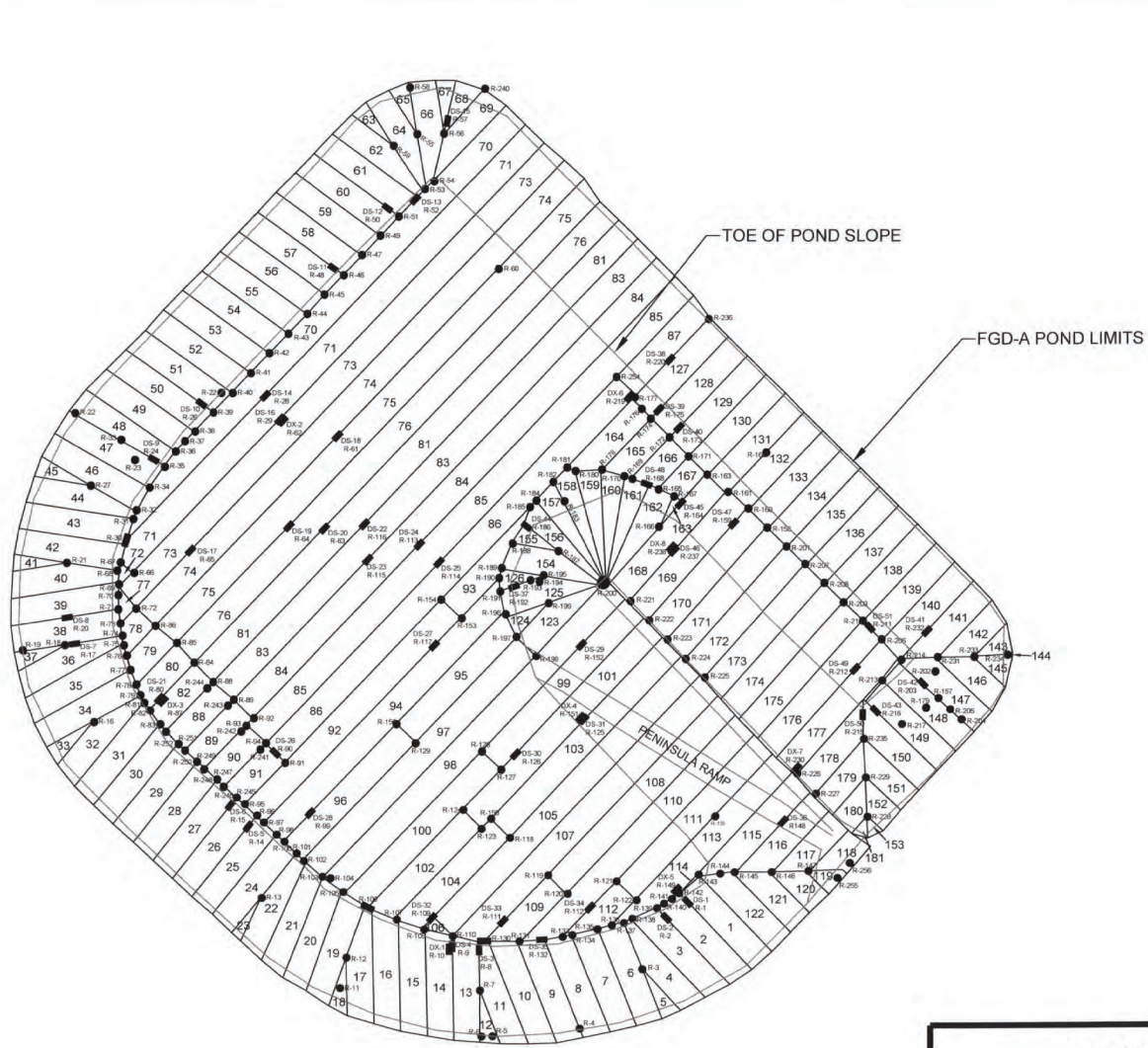
449.1
X
TOP OF SUBGRADE ELEVATION



NOTE: SURVEY CONTROL BASED ON OAK GROVE PLANT CONTROL

**FGD-A POND
TOP OF SUBGRADE
AS-BUILT SURVEY**

Ray W. Davis Consulting
Engineers, Inc.
Civil Engineering/Land Surveying
208 CR 449 903.693.1711 (Ray)
Carthage, TX 75633 903.693.1269 (Jeremy)
Firm Reg. # - 10018000 (TBPLS)
Firm Reg. # - 8732 (TBPE)



LEGEND

- 129 PANEL NUMBER
- DS-50 DESTRUCTIVE LOCATION
- R-10 REPAIR LOCATION



NOTE: SURVEY CONTROL BASED ON OAK GROVE PLANT CONTROL

FGD-A POND GEOMEMBRANE LINER AS-BUILT SURVEY

Ray W. Davis Consulting
Engineers, Inc.
Civil Engineering/Land Surveying
101 Bryanhurst St. 903.693.1269
Henderson, TX 75654
Firm Reg. # - 10018000 (TBPLS)
Firm Reg. # - 8732 (TBPE)